

Way Oil 68 & 220

Features & Benefits

- Non-Detergent
- Does Not Emulsify With the Machine Coolants
- Excellent Metal Wetting & Adhesiveness
- Superior Lubrication & EP Characteristics
- Eliminates Chatter & Scoring
- Way Oil 68 Meets ASIE Standard W-315
- Way Oil 220 Meets ASIE Standard W-1000

PRODUCT DESCRIPTION

Ashburn WAY OIL lubricant comes in two viscosities. The Way Oil 68 is recommended when a medium weight slideway lubricant is required. The Way Oil 220 is recommended when a heavy viscosity slideway lubricant is required. Ashburn Way Oils contain special non-corrosive additives which protect and lubricate the machine tool ways and eliminate the occurrence of stick-slip.



TYPICAL ANALYSIS

	WAY OIL 68	WAY OIL 220
GRAVITY, API:.....	27.6.....	24.6.....
POUNDS PER GALLON:.....	7.4.....	7.6.....
FLASH POINT (°F):.....	360.....	410.....
VISCOSITY, CST at 40 C:.....	61.2 - 74.8.....	198 - 242.....
VISCOSITY, SUS at 100 F:.....	348.....	1186.....
POUR POINT (°F):.....	0.....	0.....
STICK-SLIP COEFFICIENT RATIO, MAX (2):.....	0.8.....	0.8.....
ISO VG NUMBER.....	68.....	220.....

PACKAGING

68 F-8004-14 1 GALLON
 68 F-8005-05 5 GALLON
 68 F-8006-55 55 GALLON
 68 F-8006-275 275 GALLON

220 F-8007-14 1 GALLON
 220 F-8008-05 5 GALLON
 220 F-8009-55 55 GALLON
 220 F-8009-275 275 GALLON