



# AL-60 CUTTING OIL

## FEATURES & BENEFITS

- Superior EP and lubricity additives
- Excellent for use on non-ferrous metals
- Does not contain chlorine or sulphur
- Low viscosity
- Provides excellent finish
- Extends tool and wheel life

## PRODUCT DESCRIPTION

**ASHBURN AL-60 CUTTING OIL** is a premium quality, transparent, heavy duty cutting oil formulated with highly refined base stocks. Specially formulated for use on non-ferrous metals including aluminum, copper and brass. This product offers excellent anti-weld properties and forms effective boundary lubrication which reduces heat and extends tool life. The additive system also provides anti-misting properties along with good surface finish on the work piece.

## APPLICATION

Excellent for use in turning, milling, drilling, grinding and in screw machines and threading applications on all non-ferrous metals.

## TYPICAL ANALYSIS

APPEARANCE: ..... Transparent, Yellow liquid

ODOR: ..... Mild

SOLUBILITY IN WATER: ..... Insoluble

FLASH POINT: ..... > 300°F

SPECIFIC GRAVITY: ..... 0.88

VISCOSITY: ..... 58 SUS @ 100°F

EVAPORATION RATE (Butyl Acetate =1): ..... <1.0

## PACKAGING

E-3760-05	5 Gal Pail
E-3760-55	55 Gal Drum
E-3760-275	275 Gal Tote