



# EXTREME STAMP

## FEATURES & BENEFITS

- Designed for stamping and drawing
- Excellent lubricity
- Heavy-duty applications
- Non-staining during post heat treating of nonferrous metals
- Non-Chlorinated EP Additives
- Low vapor pressure and non-objectionable odor
- Easy water cleanup

## HEAVY DUTY STAMPING LUBRICANT

### PRODUCT DESCRIPTION

**EXTREME STAMP** is an extreme-duty stamping, drawing and machining fluid for use on ferrous and nonferrous materials. This product provides excellent lubrication. Extreme Stamp significantly increases tool and die life and greatly reduces wear. It will not stain during post heat treating of nonferrous metals. However, always test scrap parts before using.

**EXTREME STAMP** does not contain nitrates, chlorine, sulfur, phenols, molybdenum compounds or graphite. It contains no solvent and is considered a low VOC lubricant. Its performance, pleasant metalworking environment, and operator acceptance are beneficial over flood coolant systems.

### APPLICATION

Use full strength. Do not dilute. Can be used with all micro-lubricant applicators.

### TYPICAL ANALYSIS

APPEARANCE:..... Purple Viscous Fluid  
 ACTIVE SULFUR: .....None  
 TOTAL CHLORINE: .....None  
 SILICONES: .....None  
 MINERAL OIL: .....None  
 WATER SOLUBILITY: ..... Soluble

### NOTES

- Use Ashburn Machine Cleaner for quick and thorough pre-cleaning of machine tools and coolant systems.
- Consult Ashburn prior to use on metals or applications not recommended.
- Unless recommended by Ashburn, this product should not be mixed with metalworking fluid additives.

## PACKAGING

E-0700-01      1 Gallon (4/Case)  
 E-0700-05      5 Gallon