

VX-18	
Part #	Part Description
69020	Ab Crunch Strap
55850	Ab Pulley assembly- with pulley and hardware
54790	Ab Pulley weldment- without pulley and hardware
57900	Access Door (painted)
2.5AO	Add-on plate- 2.5 pound
5.0AO	Add-on plate- 5 pound
60760	Adjustable Pulley Assembly with pulley and hardware (main column)
60580	Adjustable Pulley Bracket- no pulley or hardware (main column)
54760	Bar/Shaft- for press adjust- moves into notches (uses 54770 e-ring)
53770	Bar/Shaft- pivot for lat hold down
54150	Bar/Shaft- two are used inside row/ab seat back adjustment
11920	Bearing- freeway for most pivot points, used with #13790 button head bolts
38770	Bench Leg Stop Bar- used in leg/ab station
13790	Bolt- 1/2-13 X 1 button head for most freeway bearing pivot points
20850	Bolt- 1/4 X 20 X .75 for mounting upholstery
63330	Bolt- 1/4-20 joint connector to mount low pulley (uses #63340 nut)
55870	Bolt- 3/8-16 x 1/2 blk hex with flange for upper stack support (2 required)
55860	Bolt- 3/8-16 X 3/4 blk hex with flange for frame (21 required)
23300	Bolt- 3/8-16 X 1.25 to attach some pulleys (metal on 1 side)
52910	Bolt- 3/8-16 X 1.5 for columns, pulley assemblies (double, single, adj., etc.)
12760	Bolt- 3/8-16 X 1.75 for most pulley assemblies & column caps
29190	Bolt- 3/8-16 X 3 for top plate
14210	Bolt- 3/8-16 X 4 for most adjustable pulleys
27330	Bolt- 5/16 X .625, 1/4-20 shoulder for row cable retainer
40910	Bolt- 5/16-18 X 1.25 for VX18 top plate wheel assy.
43230	Bolt- 5/16-18 X 3 SHC for seat lock
63520	Box #1- VX18 Large
63530	Box #2- VX18 Leg/Ab
63570	Box- VX18 Inner
52730	Bracket- attached to cable end-hooks onto press adjust lever
20000	Bracket- for double-moving pulley (2 required)
55070	Bracket- part of press adjustment assembly that goes into notches
59120	Bumper- double stem for calf/row block
42220	Bumper Tube- for butterfly arm pawl
47590	Bumper- used at row arm rest/down stop
57670	Bumper weight stack ( <b>two required per stack</b> )
39900	Bumper, Top Plate
54750	Bumper/Down Stop- press arm rest on press column
54130	Bumper/Plug- 3/4 inch stem for butterfly cam, calf/row block & leg/ab seat
11450	Bushing- bronze for butterfly cams
52560	Bushing Cap- <b>left-side</b> , secures press arm into press housing <b>OBSOLETE</b>
52550	Bushing Cap- <b>right-side</b> , secures press arm into press housing <b>OBSOLETE</b>
66930-CLF	Bushing Cap (right or left) secures press arm [uses 14500 (4) & 15890 (2)]
43780	Bushing- nylon for butterfly arm
24160	Bushing- nylon for pivot pulley and original bench
51600	Bushing- press arm (plastic ring version), press arm pivots on these
20620	Bushing- weight plate (all) & top plate
43050	Butterfly Arm assembly- left-side
43040	Butterfly Arm assembly- right-side
43070	Butterfly Cam assembly- left-side
43060	Butterfly Cam assembly- right-side
47930	Cable- 10-inch extension for low pulley
41010	Cable- ab crunch- 79.0" long
FS	Cable attachment for top plate wheel assy
28840	Cable- butterfly station- 70.84" long
55090	Cable- for press adjustment inside press arm assembly

VX-18	
Part #	Part Description
18560	Cable- high pulley- 153.2" long
57800	Cable- low pulley w/o 10-inch extension 269.20" long (11.25" stripped)
59840	Cable- low pulley/leg extension set with 10-inch extension
40970	Cable- press station- 137.0" long
40980	Cable- row station- 28.18" long
55900	Cable Set/Kit- VX18 complete
22120	Cable Stop- slotted for leg extension cable (set screw #22280 sold separately)
17160	Cable Tie
61500	Calf/Row Block
43480	Clevis Pin/Bar/Shaft- 2-5/8 X 1/2- leg/ab seat back pivots on this (uses 53790 c-ring)
55910	Clip- plated for row seat back adjustment
15920	Clip/Bracket- used to anchor cable in row column
CGPB	Close Grip Press Attachment Set- Black- allows close grip exercises on press arms
CGPCP	Close Grip Press Attachment Set- Classic Pewter- for close grip exercises on press arms
CGPSS	Close Grip Press Attachment Set- Sterling Silver- for close grip exercises on press arms
CGPW	Close Grip Press Attachment Set- White- allows close grip exercises on press arms
65570	Close Grip Press Attachment- right-side
65580	Close Grip Press Attachment- left-side
54730	Column Cap- main column VX18/1850
54720X	Column Cap- press column <b>SERVICE</b> version for cable rub
54720	Column Cap- press column VX18/1850
39200	Column Cap- row/ab station VX18/1850/1800
12340	Cotter Pin- 3/16 X 1.5 inch for butterfly arms/cams (used w/#62850 washer)
55080	Cover- plastic, for press housing
CCF???	Cross Chest Fly Option Kit- converts standard butterfly to cross chest version
63540	Curl Bar assembly- (straight) BLACK only
14180	Double Moving Pulley assembly- with pulleys & hardware
54770	E-Ring- 1/4 external used with 54760 shaft
53790	E-Ring/Crescent-Ring- used with press & row adjustment lever assemblies
55050	Floor Piece/Board- large triangular
10340	Foam Roller
54530	Frame Member- main column to row station
54540	Frame Member- row station to press station
13240	Grip- 4 Inch for inner section of lat bar
61910	Grip- 6-inch "SS Cap" for camberd bar & VX row arm (2 per side, total of 4)
61890	Grip- 8-inch "SS Cap" version for VX/1650 accessories
54740	Guide- nylon, for cable press arm cables
55890	Guide Rod Assy.- 74.74" with tube connector & spacer (bolt not needed)
62000	Handle- Single Grip 8-inch strap
55700	Hardware Kit- 1850
61880	Knob- bench adjust and Lat hold down grip (yellow)
28020	Label- "Manufactured by..."
28010	Label- "Warning..." for wt. Guard
61720	Label- 10-inch Silver Vectra (stack column)- pairs with VX diamond label
43820	Label- left-side squat
43830	Label- right-side squat
63260	Label- VX Diamond- pairs with 10-inch silver Vectra label
60600	Label- weight stack number sheet
62640	Lat Bar assembly
62680	Lat Hold Down assembly
52980	Lat Hold Down Latch weldment
61730	Lat Hold Down Pad/Roller (2 required)
62160	Lat Hold Down weldment
53930	Latch/Lever- squat attachments (uses 54010 spring pin)
54080	Leg Develop weldment- without pads
54090	Leg Developer- current version with contoured leg pads

VX-18	
Part #	Part Description
62690	Leg/Ab Seat Bottom assembly- with seat lock strut, but not upholstery
62710	Leg/Ab Seat Handle assembly
55840	Leg/Ab Station
54050	Leg/Ankle Strap
52230	Lever- press & row seat adjust (requires #53790 crescent ring)
29040	Low Pulley Bracket- 6 Inch without pulley
63560	Main Column assembly
55710	Main Frame assembly (part with squat platform)
55510	Manual- VX18 and 1850
13740	Nut- 1/4-20 for row arm cable retainer pivot
63340	Nut- 1/4-20 joint connector- used to mount low pulley (used w/#63330 bolt)
58920	Nut- 10-32 used as jam nut on press cable adjustment screw
10600	Nut- Locking 3/8-16 Hex for most pulley assemblies
53920	Pad- contoured for leg developer (uses 2 #14500 screws)
65870	Pad- Squat Shoulder
57570	Padding- center of curl and lat bar, etc.
46000	Panel Fastener Clip/plug- used to secure column caps
28151	Pawl- for butterfly arms
54800	Pin- row seat lock in seat back adjustment
54810	Pin- row seat pivot in seat back adjustment
42560	Pin/Bar- row/leg/ab seat pivot
28930	Pin/Dowel- .25 DIA X 1 for butterfly arm pawl
27990	Plug (Christmas tree)- black plastic for cable retainer openings
56880	Poster- VX18/1850
63580	Press Arm/Handle assembly for 1850/3850/vx-18/vx-38
60380	Press Housing assy
55810	Press Lever assy-LOWER
60400	Press Lever assy-UPPER
63550	Press/Stack Column- VX18
10580	Pulley- 4.5-inch
25220	Pulley- 6 inch
54190	Rack Housing used in row seat back adjustment- has notches-painted
20660	Retainer- for cable on leg developer and top of weight stack
46920	Retainer- for row arm cable
48340	Roll Pin- 5/16D X 1.25 for leg developer
27910	Roll Pin- 5/32D X 7/8L for swivel pulleys, butterfly arm pawls, etc.
63450	Row Arm assy- chest supported VX
63440	Row Arm- weldment
42450	Row Seat Lever
51680	Safety Tread- for calf/row block
14500	Screw- 1/4-20 X .50 phillip for leg developer pads & press bushing caps
15890	Screw- 1/4-20 X 1.25 OPH for arm pads & bushing cap tensioning
22280	Screw- 1/4-20 X .25 set screw for slotted cable stop
55740	Screw- 1/4-20 X 1 black phillips VX18 press column (attaches press bumper)
53710	Screw- 10-32 X 1.25 phillip for press adjust cable tension (uses #58920 jam nut)
56050	Seat Back Adjustment assembly- row/ab station
54270	Seat Back weldment- row station, painted
54220	Seat Link- used in row station seat back adjustment, painted
62700	Seat Lock Strut/Latch assembly
60610	Selector Pin
20630	Selector Shaft- standard for 210 and 260 pound weight stacks (20 hole)
43570	Shaft- .5 DIA X 8 for row station upper back pivot
43580	Shaft- .5 DIA X 8.5 for leg developer/seat pivot (seat pivots on this)
17750	Shaft Retainer- .5 shaft (large) for most shafts
54700	Shim Kit- for bench not centered w/press arm,need color, include drawing
55350	Shim/Spacer- press station for pick-up slack reduction

VX-18	
Part #	Part Description
60510	Single Moving Pulley assembly- with pulley & hardware
60500	Single Moving Pulley bracket- no pulley & hardware
16520	Spacer- .81 X .52 X .5 nylon for guide rods
28200	Spring- butterfly arm pawl
27900	Spring- extension 1.25FL for lat hold down, press handle & seat adjust
22960	Spring- extension 8.4 x 1" dia. for press station weight reduction
17930	Spring Pin- .25 X 2.75 for lat/leg hold down
23090	Spring Pin- .313 X 2.25 for 1850 top plate wheel assy.
54010	Spring Pin- 5/32 X 1-1/4 for squat latches
53990	Spring- squat attachment latche (both sides)
41430	Squat Attachment- left-side <b>Obsolete 01/07</b>
41440	Squat Attachment- right-side <b>Obsolete 01/07</b>
66400	Contr'd Squat Assy- Left Side
66410	Contr'd Squat Assy- Right Side
55970	Tape- UHMW 1 X .015 X 2 used in seat back adjustment
28040	Tie- 4 inch plastic
60700	Top Plate- weight stack
39820	Top Plate Wheel assembly
39390	Top Plate Wheel weldment- not assembled with wheels and cable retainer
49090	Touch-Up Paint- Black bottle
20800	Touch-Up Paint- Black can
49100	Touch-Up Paint- Classic Pewter bottle
15520	Touch-Up Paint- Classic Pewter can
63360	Touch-Up Paint- Sterling Silver bottle
63350	Touch-Up Paint- Sterling Silver can
49080	Touch-Up Paint- White bottle
20790	Touch-Up Paint- White can
52380	Tread (safety)- left-side squat
52390	Tread (safety)- right-side squat
54100	Trim Strip- for leg developer
43160	Washer- .688 X .39 X .03 black nylon for C-1 bench
22050	Trim Strip- weight stack guard (6.867 ft.needed)(generic#- not for specific location)
53940	Tube Closure/End Cap- 1 inch round for squat attachments
15780	Tube Closure/End Cap- 1 X 2 X 10-14GA for press housing
42250	Tube Closure/End Cap- 1.75 inch for end of press handle
60470	Tube Closure/End Cap- 1.75 inch round external for butterfly arms
51330	Tube Closure/End Cap- round single piece closure/retainer for foam rollers
11340	Tube Connector- 5/16-18 X 1" threaded insert for guide rods
62610	Upholstery- bench seat back <b>VECTOR</b> bench <b>ONLY</b> (6-hole)
43110	Upholstery- butterfly arm pad <b>BACKING BOARD ONLY- left side</b>
43100	Upholstery- butterfly arm pad <b>BACKING BOARD ONLY- right side</b>
43090	Upholstery- butterfly station arm pad- <b>left side</b>
43080	Upholstery- butterfly station arm pad- <b>right side</b>
55650	Upholstery- full set VX18/38 without bench (as shipped with machine)
63030	Upholstery- full set with <b>VECTOR</b> bench upholstery (6-hole seat back)
59200	Upholstery- seat back butterfly station
51140	Upholstery- seat back leg/ab station
39090	Upholstery- seat bottom bench
61330	Upholstery- seat bottom butterfly station
43210	Upholstery- seat bottom leg/ab station
63020	Upholstery- <b>VECTOR</b> bench full set
55750	Upper Stack Support assembly- with pulley & hardware
54600	Upper Stack Support- without pulley or hardware
62760	Vector Bench assembly w/o upholstery (components listed on separate sheet tab)
VB???	Vector Bench- complete/boxed
46970	Washer- .688 X .39 black nylon for taking up slack in leg/ab seat assembly

VX-18	
Part #	Part Description
12620	Washer- 7/8-16 X 1/2 X 14GA
15910	Washer- finishing for butterfly arm pads
26130	Washer- neoprene bumper for top plate- standard
62850	Washer/Bushing- 1-1/2 X 1 X 14GA for b/fly arms/cams (uset w/#12340 cotter)
60680	Weight Plate- 10 pound
60690	Weight Plate- 15 pound
60710	Weight Plate- box of five 10 pound plates
60720	Weight Plate- box of five 15 pound plates