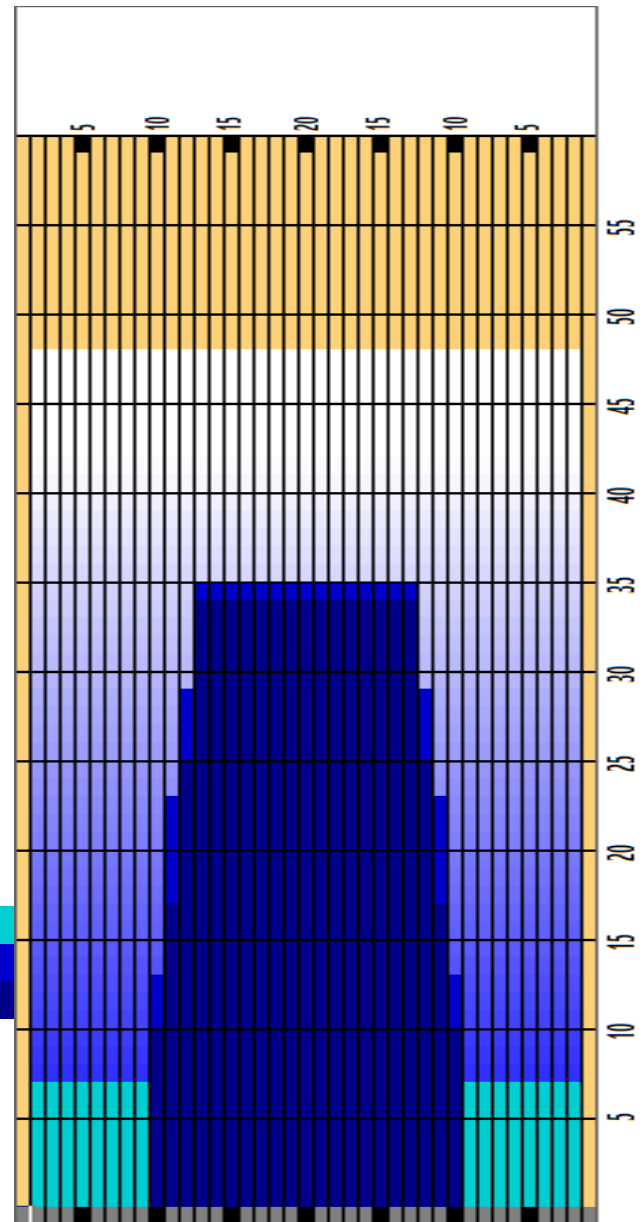




Oil Pattern Distance	48	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	16.1 mL	Reverse Oil Total	9.2 mL	Volume Oil Total	25.3 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	A	148	0.0	7.6	7.6	7400
2	10L	10R	1	18	A	21	7.6	10.1	2.5	1050
3	11L	11R	3	18	A	57	10.1	17.7	7.6	2850
4	12L	12R	3	18	A	51	17.7	25.3	7.6	2550
5	13L	13R	3	22	A	45	25.3	34.6	9.3	2250
6	2L	2R	0	22	A	0	34.6	42.0	7.4	0
7	2L	2R	0	26	A	0	42.0	48.0	6.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	48.0	39.0	-9.0	0
2	2L	2R	0	26	B	0	39.0	35.0	-4.0	0
3	13L	13R	2	22	B	30	35.0	28.8	-6.2	1500
4	12L	12R	2	22	B	34	28.8	22.6	-6.2	1700
5	11L	11R	3	22	B	57	22.6	13.3	-9.3	2850
6	10L	10R	2	18	B	42	13.3	8.2	-5.1	2100
7	10L	10R	1	14	B	21	8.2	6.3	-1.9	1050
8	2L	2R	0	14	B	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix 4:1 Forward
 Cleaner Ratio Back End Mix 4:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

<p> Designed for FLEX | GREAT WALL OF CHINA - 5448 | Long associated with a blocked lane condition, the Great Wall of China pattern is the wall of all walls. At 48’ in length, the best way to attack this pattern is up against the wall of

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6	2.45	1	1	2.45	6

