



# The Service Group



Shoda CNC Monthly Technical Bulletin October 2008

Hello All,

Remember that TSG is here to help with all your Shoda and Anderson needs whether it is parts, service, training, PM programs or technical assistance.

Your machine will practically run forever if properly maintained. Let us help you make that happen by providing the most in-depth inspection of your machine by the technicians that know your machine the best. Allow TSG to assist in setting up proper preventative maintenance and lubrication for your machines and if necessary train your maintenance personnel. Prolonging the life of your machines, reducing down time and maintenance costs are the key. With the largest library and being the biggest service organization for Shoda machines in the U.S., TSG is available to assist you.

## **Monthly Topic: Motor Lubrication**

Whether you have Greased style or Oil mist motors, it is crucial that the correct lubrication be maintained at all times. The oil mist units below are to be adjusted to 1 drop every two seconds with the main air set at .17mpa. Note: Must adjust to motor configuration. **Example:** If you run all motors down and on then adjust oil mist and air with all motors down and on. A more thorough explanation of the adjustment procedures is provided with a PM inspection by TSG.



Greased Motors: Must use correct lubrication and DO NOT OVER GREASE. Mixing of greases, incorrect greases or over lubrication will cause premature failure of motors. A more thorough explanation of greasing procedures is provided with a PM inspection by TSG.

Cody J. Featherston  
V.P. of Operations.

3707 168<sup>th</sup> ST. NE Suite 1  
P.O. Box 3646  
Arlington Wa. 98223  
360-659-5263 Fax: 360-651-1039

[www.theservicegroup.us](http://www.theservicegroup.us) Email [general@theservicegroup.us](mailto:general@theservicegroup.us)