



Revision Number: 004.3

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: BONDERITE L-FM J FORMING LUBRICANT ACHESON known as GALVASEAL J
Product type: Coating
Restriction of Use: None identified
Company address: Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067

IDH number: 596933

Region: United States

Contact information:
 Telephone: (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Petroleum Distillates	Proprietary	60 - 100
Petroleum distillates, solvent-refined heavy paraffinic	Proprietary	1 - 5
Petroleum Distillates	Proprietary	1 - 5
	Proprietary	1 - 5
Distillates (petroleum), hydrotreated heavy paraffinic	Proprietary	1 - 5
Diethanolamine	111-42-2	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	For skin contact flush with large amounts of water. Obtain medical attention if irritation persists.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. Do not induce vomiting. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Symptoms:	See Section 11.
Notes to physician:	This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	This product is combustible at high temperatures.
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Contain spill.
Clean-up methods:	Collect spilled material with an inert absorbent such as sand or vermiculite. Place in properly labeled closed container. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid the generation of oil mists. Keep container closed. Provide adequate ventilation. Wash thoroughly after handling. Do not reuse the empty container.

Storage: Store in a cool, dry, well-ventilated area. Do not store above 49 °C (120 °F).

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Petroleum Distillates	5 mg/m3 TWA mist 10 mg/m3 STEL mist	5 mg/m3 TWA mist 500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
Petroleum distillates, solvent-refined heavy paraffinic	5 mg/m3 TWA Inhalable fraction. 5 mg/m3 TWA mist 10 mg/m3 STEL mist	500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist. 5 mg/m3 TWA mist	None	None
Petroleum Distillates	5 mg/m3 TWA mist 10 mg/m3 STEL mist	5 mg/m3 TWA mist 500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
	None	500 ppm (2,000 mg/m3) PEL 5 mg/m3 PEL Mist.	None	None
Distillates (petroleum), hydrotreated heavy paraffinic	5 mg/m3 TWA mist 10 mg/m3 STEL mist	5 mg/m3 TWA mist	None	None
Diethanolamine	1 mg/m3 TWA Inhalable fraction and vapor. (SKIN) Inhalable fraction and vapor.	None	None	None

Engineering controls: Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection: If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection: Wear chemical goggles; face shield (if splashing is possible).

Skin protection: Chemical resistant, impermeable gloves. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Petroleum
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Nil
Boiling point/range:	> 250 °F (> 121.1 °C)
Melting point/ range:	Not determined
Specific gravity:	0.90 - 0.95 at 20 °C (68°F)
Vapor density:	Not determined
Flash point:	> 93.3 °C (> 199.94 °F)

Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Disperses in water as emulsion
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not available.
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Upon decomposition, product emits acrid dense smoke with carbon dioxide, carbon monoxide, trace oxides of nitrogen and sulfur, and water.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Nitrites may react with organic amines to form nitrosamines which can cause cancer.
Conditions to avoid:	Avoid excessive heat and ignition sources.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	This product is irritating to the respiratory system.
Skin contact:	This product may cause irritation to the skin. Prolonged or repeated contact with this product may dry and/or defat the skin. May cause skin sensitization.
Eye contact:	This product may be severely irritating to the eyes.
Ingestion:	Ingestion of this product may cause nausea, vomiting and diarrhea. Small amounts of this product, if aspirated into the lungs, may cause mild to severe pulmonary injury.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Petroleum Distillates	None	Irritant
Petroleum distillates, solvent-refined heavy paraffinic	None	Irritant
Petroleum Distillates	None	Irritant
	None	Irritant
Distillates (petroleum), hydrotreated heavy paraffinic	None	Irritant
Diethanolamine	Oral LD50 (RAT) = 710 mg/kg Oral LD50 (RAT) = 1.82 g/kg	Allergen, Blood, Brain, Central nervous system, Corrosive, Heart, Irritant, Kidney, Liver, Respiratory, Spleen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Petroleum Distillates	No	No	No
Petroleum distillates, solvent-refined heavy paraffinic	No	No	No
Petroleum Distillates	No	No	No
	No	No	No
Distillates (petroleum), hydrotreated heavy paraffinic	No	No	No
Diethanolamine	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA. Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.
Export Restrictions: This product is controlled for export by the United States Department of Commerce. The Export Classification Control Number (ECCN) is 1C995.a.2.a

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Jennifer Mckay, Regulatory Affairs Specialist

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