Welcome to TaylorCraft Cabinet Door Company

Since 1971 our founders have built a solid reputation in the cabinet industry for quality products and dependable value. We know the industry well and understand the importance of partnering with reliable suppliers to build a strong customer base and an excellent referral network. Our mission is to compliment your fine cabinetry and help you grow your business by consistently providing exceptional quality doors and dependable service, all at an outstanding value.

What sets TaylorCraft Cabinet Door Company Apart?

Quality of Product
At TaylorCraft we invest in skilled woodcraftsmen and dedicated staff, and continually update our shop with state-of-the-art machinery and customized equipment. Our lumber supplier is on site allowing immediate feedback on material quality. Material is run at a minimum feed rate on our molders for quality rather than speed, and raised panel doors go through a 10 stage surfacing and sanding process. All doors and drawer fronts are meticulously inspected and must pass 11 quality control points before being approved for delivery.

Quality of Service
Our team is dedicated and trained to ensure order accuracy and quick response times as well as provide tailored solutions to meet your business needs. We provide industry-leading, dependable lead times and we offer a quick turn around on custom profiles and specialty products.

Quality of Delivery
We understand the importance of reliable shipments and thoughtfully designed packaging to protect the integrity of product being shipped. Our package design ensures doors do not contact each other face to face and are well protected in transit. At the same time, our design minimizes waste and time spent unwrapping. We package doors by job and shipments are easy to offload, store and open.

We guarantee product quality and order accuracy,* and we look forward to partnering with you on your next cabinet job.

*See guarantee page for details

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Serving the Finest Wood-Craftsmen

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Thank you for choosing TaylorCraft Cabinet Door Company as your door supplier!

Following is general information on ordering from TaylorCraft Cabinet Door Company.

Account Set Up and Payment Options
To set up an account simply call our Customer Success department and we will take your information and set up your account, or you may request an emailed or faxed new account form to complete and send back to us. Please note TaylorCraft is a wholesale manufacturer and we sell to the verified cabinetmaking trade. If you wish to set up a credit line with TaylorCraft or pay by credit card, request a credit application or credit card authorization form from our Customer Success team.

We accept company check, Visa, MasterCard, American Express, check by fax, EFT or cash. If you set up a credit line with TaylorCraft, payment is due within 15 days of delivery. If you do not set up a credit account, payment must be received by TaylorCraft at time of your order.

Shipping
Delivery method and cost depend on order size and delivery location. For more specific information based on your location and order size, please ask Customer Success at the time you place your order.

Please take a look at the packaging for every job you receive, and if there is ANY damage to the packaging, even minor damage, tears, water marks, etc. always note the damage in writing on the delivery receipt, even if you think the product is ok. Please use specific details noting the location and extent of the damage, avoiding general terms such as “box damaged” or “package torn,” as this type of general notation does not provide adequate support for a claim. Specific notation will help expedite the claims process if there is ever an instance where product is damaged, and will encourage our shippers to take the utmost care with your products.

Lead Time and Expedited (ASAP) Service
We offer industry leading, dependable lead times on our cope and stick, mitered and applied molding cabinet doors. Lead times specific to your product and material will be provided with your quote. We offer 1 day expedited (ASAP) service for 1 to 3 non-specialty pieces. For over 3 pieces we offer 3 day expedited service. Expedite fee may apply. Please call for more information and for rush needs outside these parameters.

Pricing
TaylorCraft is a wholesale manufacturer and we sell to the cabinetmaking trade. Our price guide shows list price for our products. We do offer a customer discount off our list prices. **Customer discount applies to all pricing except shipping charges, hardware and hinge boring.** Ask your sales representative for your company’s discount rate. Standard door pricing is per sq. ft. plus any option or per each charges. To calculate square footage multiply width x height and divide by 144. Minimum order is 1.5 sq. ft. per door/5-piece drawer front and 1 sq. ft. minimum per slab drawer front. Prices are subject to change without notice. Please ask for a quote. Quotes are valid for 30 days.

Product Information
The wood species shown in our catalog and price list are our standard materials, available within standard lead times, however they are a small portion of our material selection. We offer any readily available wood species from cherry, maple, alder and hickory to mahogany, walnut and many more. We also offer solid MDF doors and drawer fronts as well as MDF panel doors and a line of modern edgebanded veneer doors. Call us for lead times and pricing on materials not listed.

If you would like us to make your doors out of material you provide, we will inspect the material and let you know whether it is suitable for your order. Pricing will be quoted per job.

Our doors are finish sanded before shipping. You may need to give the doors a light touch up sand before staining depending on the amount of time and humidity exposure between shipment and staining, and depending on the wood species and stain color. Maple, cherry and beech may require additional sanding and pre-treatment when applying hand rubbed and darker stains and glazes to achieve a more even color.
Ordering Information

Our Customer Success team is available from 7:30 am to 4:30 pm Central time, Monday - Friday (except on major holidays) to take cabinet door orders and answer questions. You can reach us by phone 512-352-6355 and press 0 for sales or to place an order. We accept orders via fax at 512-853-4077 or email at order@taylorcraftdoor.com 24 hours a day, 7 days a week.

Each order must be approved by you in writing before it is placed into production. All order approvals received before 10 am Monday-Friday will be processed the same day. Orders faxed or received after 10 am will be processed the following business day. Quotes are valid for 30 days and are changed to orders at the time we receive the signed quote back from you. We will email your typed order back to you (or fax it if you prefer).

Please note, due to the custom nature of our cabinet doors and our very quick lead times, door orders go into production very shortly after the order is received. Therefore we will not be able to change an order once it has been placed and entered into our system for production.

Always use a TaylorCraft Cabinet Door Company order form and order using door size only, not opening size. Use a separate order form any time the door style, material, edge or panel profile changes.

Please see the example order form below for information on filling out our order form.

Blank order forms are included at the back of our price list. Interactive order forms are available on www.taylorcraftdoor.com. Your sales representative or our Customer Success team will also be happy to provide extra order forms.

All prices are subject to change without notice. While we do our best to ensure the accuracy of our price list, typographical errors can occur and we cannot be held responsible. Please ask for a quote.

Orders and Information:  512.352.6355 or 866.585.7623  Fax:  512.853.4077
Guarantee
Our goal is satisfied customers. If you are ever dissatisfied with the quality of our products, please call us and we will work with you to come up with a solution. TaylorCraft Cabinet Door Company’s products are guaranteed to be free of defects in workmanship and material at time of shipment. Any product that qualifies for repair or replacement under our guarantee will be shipped back to our customer as quickly as possible.

All doors must be inspected upon receipt and any claims must be made within 14 calendar days of receipt by our customer and prior to any modification including installation of glass, hanging, hinging or finishing. All items suspected of defect must be returned for inspection to help us continually improve our products.

Our guarantee covers the replacement or repair of defective product as originally delivered and does not cover travel time, labor, installation, removal or products and materials used with our products. Any customization or specifications which fall outside our recommendations or guidelines are not guaranteed. TaylorCraft Cabinet Door Company reserves the right, at its sole discretion, to repair or replace any defective door as defined under this limited warranty. There are no other warranties of any kind, express or implied.

Important Information About Proper Handling of Wood Products
As a natural product, wood is similar to a sponge in that it will absorb moisture when exposed to high humidity and can become dry in arid conditions. The effects of this can cause the product to expand, contract, warp and even split if proper precautions are not taken during handling, storage and finishing. Unfinished wood requires protection from moisture and dramatic changes in temperature and humidity. Wood also has varying degrees of memory when stress is applied. If subjected to any stress which deforms the shape of the door, such as poor or uneven stacking or storage, warping which is not always correctable can occur.

Recommendations
• Wood should have a high quality finish applied within 14 days of receipt, sooner if conditions warrant
• Wood should never be subjected to sudden changes in temperature or humidity
• Unfinished wood should never be delivered to an uncontrolled job site that is exposed to the elements or has recently been plastered or drywalled
• Finish should be applied to ALL surfaces of the door, regardless of exposure
• Light final sanding is recommended prior to applying darker finishes to prevent a poor result due to raising of grain, or contact during shipping and handling
• TaylorCraft Cabinet Door Company will not be held responsible for damages incurred by improper handling or not following the above recommendations.

Sizing and Tolerances
We manufacture to exact sizes, however because wood is a natural product that expands and contracts as the environment changes, at time of delivery we allow for +/- 1/16” of the requested dimension, and less than 3/16” warpage on 40”. This is measured by placing the door face vertically on a true surface. We accept orders in metric sizing as well as imperial, however we manufacture to imperial. Metric orders are converted to the closest 1/16” for manufacturing.
### Drawer Front Styles

***Drawer front grain is horizontal on slab drawer fronts and 5-piece drawer front panels unless otherwise requested (except edge-banded veneer and v-groove drawer fronts, which are standard vertical grain).***

- **Slab Drawer Front**
  - Single piece construction

- **5-Piece Mitered**
  - Stiles and rails are equal width.

- **5-Piece Cope & Stick**
  - Stile and rail width matches doors.

- **Combination Frame Reduced**
  - Stile width matches doors.

- **MW__-D Rails**
  - Select rail detail from reduced frames for mitered drawer fronts.

- **5-Piece Cope & Stick - Reduced**
  - Rails only are reduced in height to 1-5/8". Stile width matches doors.
Materials

Material Descriptions - We strongly recommend ordering a sample. Many additional materials are available. Call for pricing on materials not listed in our price list. Material grade is selected for doors at the door face.

Alder, Knotty
Knotty Alder will contain natural sound defects and possess all inherent and rustic characteristics of the species. Minimal to no color or grain matching is done to preserve strong character. Some of the characteristics that will be represented are mineral streaks, natural color variations, grain variations and naturally occurring tight, open and cracked knots. Open knots will be structurally “sound” and will not be see through. The amount, size and placement of natural characteristics will vary, and the consistency (or lack of) is not considered cause for replacement. Drawer fronts, applied moldings and small raised door panels may not include knots. Due to the depth of some defects and knots, all panel or veneer options may not be available. General characteristics of Alder are: generally pale pinkish-brown to reddish peach in color with a subtle grain pattern which may include small pin knots, grain “fuzz” and a small amount of mineral streaks. Alder generally finishes smoothly and takes stain uniformly. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Alder, Natural
Natural Alder will be clear of pronounced defects but will possess inherent characteristics of the species in which only the extremes will be removed. Color and grain, while monitored, will vary more and will not be as uniform in appearance as our Select grade. Natural grade is recommended when natural color and grain variations are desired or acceptable such as when used with medium to dark stained finishes. General characteristics of Alder are: generally pale pinkish-brown to reddish peach in color with a subtle grain pattern which may include small pin knots, grain “fuzz” and a small amount of mineral streaks. Alder generally finishes smoothly and takes stain uniformly. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Alder, Select
Select Alder will be clear of defects and the inherent color, character marks and grain patterns will be closely inspected and matched to create a more uniform appearance than our Natural grades. Select grade is recommended when reduced variation in appearance is desired or when used with clear or lightly stained finishes. General characteristics of Alder are: generally pale pinkish-brown to reddish peach in color with a subtle grain pattern which may include small pin knots, grain “fuzz” and a small amount of mineral streaks. Alder generally finishes smoothly and takes stain uniformly. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Beech, European, Natural
Natural European Beech will be clear of pronounced defects but will possess inherent characteristics of the species in which only the extremes will be removed. Color and grain, while monitored, will vary more and will not be as uniform in appearance as our Select grade. Natural grade is recommended when natural color and grain variations are desired or acceptable such as when used with medium to dark stained finishes. General characteristics of European Beech are: generally consistent in color and grain with a light cream-tan to light pink-tan in color with some dark mineral streaks. The grain is short, mostly straight, with fine, even texture. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Beech, European, Paint Grade
Paint Grade European Beech will contain all inherent characteristics of the species but will not have open defects. No attention will be given to color or grain matching and no colors will be removed. Some small knots, splits or cracks may be filled. Standard guidelines for minimum panel stave widths and slab drawer sizes which allow glue ups may not be followed. While it can be stained, our paint grade is intended only for painted finishes. General characteristics of European Beech are: generally consistent in color and grain with a light cream-tan to light pink-tan in color with some dark mineral streaks. The grain is short, mostly straight, with fine, even texture. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Beech, European, Select
Select European Beech will be clear of defects and the inherent color, character marks and grain patterns will be closely inspected and matched to create a more uniform appearance than our Natural grades. Select grade is recommended when reduced variation in appearance is desired or when used with clear or lightly stained finishes. General characteristics of European Beech are: generally consistent in color and grain with a light cream-tan to light pink-tan in color with some dark mineral streaks. The grain is short, mostly straight, with fine, even texture. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.
Cherry, Knotty
Knotty Cherry will contain natural, sound defects and possess all inherent and rustic characteristics of the species. Minimal to no color or grain matching is done to preserve strong character and some white sapwood is allowed. Some of the characteristics that will be represented are mineral streaks, natural color variations, grain variations and naturally occurring tight, open and cracked knots. Open knots will be structurally “sound” and will not be seen through. The quantity, size, placement and color of these characteristics will vary, and their consistency (or lack of) is not considered cause for replacement. Drawer fronts, applied moldings and small raised door panels may not include knots. Due to the depth of some defects and knots, all panel or veneer options may not be available. General characteristics of Cherry are: elegant hardwood, defined by soft grain patterns and rich tonality. Naturally occurring “marks” include pin knots, mineral streaks, and pitch pockets/gum spots. Sapwood can vary drastically in color but is generally white. It is important to note that Cherry will darken with age & exposure to light. Because of this aging process, differences will exist between aged and un-aged products. Product should be covered until finished or hung, or telltale lines will appear where the material is exposed to light. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Cherry, Natural
Natural Cherry will be clear of pronounced defects but will possess inherent characteristics of the species in which only the extremes will be removed. White sapwood may be visible on the face in small amounts. Color and grain, while monitored, will vary more and will not be as uniform in appearance as our Select grade. Natural grade is recommended when natural color and grain variations are desired or acceptable such as when used with medium to dark stained finishes. General characteristics of Cherry are: elegant hardwood, defined by soft grain patterns and rich tonality. Naturally occurring “marks” include pin knots, mineral streaks, and pitch pockets/gum spots. Sapwood can vary drastically in color but is generally white. It is important to note that Cherry will darken with age & exposure to light. Because of this aging process, differences will exist between aged and un-aged products. Product should be covered until finished or hung, or telltale lines will appear where the material is exposed to light. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Cherry, Select
Select Cherry will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a more uniform appearance than our Natural grades. White sapwood will not be visible on the face. Select grade is recommended when reduced variation in appearance is desired or when used with clear or lightly stained finishes. General characteristics of Cherry are: elegant hardwood, defined by soft grain patterns and rich tonality. Naturally occurring “marks” include pin knots, mineral streaks, and pitch pockets/gum spots. It is important to note that Cherry will darken with age & exposure to light. Because of this aging process, differences will exist between aged and un-aged products. Product should be covered until finished or hung, or telltale lines will appear where the material is exposed to light. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Hickory, Knotty
Knotty Hickory will include all characteristics of the species including rustic and naturally occurring cracks, splits and knots. It will possess a wide range of wood color and some of the characteristics that define this species will occur randomly throughout the product; such that some items may appear relatively “bland/clear” while others may be displayed quite prominently. Panels and frames are not color matched. The amount, size and placement of natural characteristics will vary, and the consistency (or lack of) is not considered cause for replacement. Drawer fronts, applied moldings and small raised door panels may not include knots. It is reasonably receptive to most stains and darker colors will “mellow” some of the inherent color variations. Due to the depth of some defects and knots, all panel or veneer options may not be available. General characteristics of Hickory are: particularly strong hardwood whose grain patterns will vary from “open” to “closed.” It varies wildly in color ranging from a blond hue to dark brown with mineral streaks, knots, worm holes and burls emphasizing the natural growth of the tree. If you or your customers are not familiar with the species or our grading, we strongly recommend viewing the Natural Hickory products shown in our online product gallery. You may also order a sample to prevent any misunderstanding; however the individual sample may not reflect the overall appearance of the order.

Hickory, Natural
Natural Hickory will be clear of major defects but will possess a wide range of wood color and some of the characteristics that define this species will occur randomly throughout the product; such that some items may appear relatively “bland/clear” while others may be displayed quite prominently. Panels and frames are not color matched. Some small tight knots are allowable but should not be excessive. The amount, size and placement of natural characteristics will vary, and the consistency (or lack of) is not considered cause for replacement. It is reasonably receptive to most stains and darker colors will “mellow” some of the inherent color variations. General characteristics of Hickory are: particularly strong hardwood whose grain patterns will vary from “open” to “closed.” It varies wildly in color ranging from a blond hue to dark brown with mineral streaks, knots, worm holes and burls emphasizing the natural growth of the tree. If you or your customers are not familiar with the species or our grading, we strongly recommend viewing the Natural Hickory products shown in our online product gallery. You may also order a sample to prevent any misunderstanding; however the individual sample may not reflect the overall appearance of the order.

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Materials

Mahogany, African, Select
Select African Mahogany will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a relatively uniform appearance. General characteristics of African Mahogany are: generally straight grain with some swirls and crotch figures, usually free of voids and pockets and may include very small pin knots. It has a reddish-brown color, which darkens over time, and displays a beautiful reddish sheen when polished. It has a moderately coarse texture, excellent workability, and is very durable. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent misunderstanding.

Maple, Hard, Natural
Natural Hard Maple will be clear of pronounced defects but will possess inherent characteristics of the species in which only the extremes will be removed. It may contain some narrow staves, sapwood, heartwood and pin knots. Expect a wide range of color throughout the entire order. Natural grade is recommended when natural color and grain variations are desired or acceptable such as when used with medium to dark stained finishes, however even with a darker finish, some color variations from stave to stave may still be visible due to variations in material composition. General characteristics of Hard Maple are: light blond color with creamy white sapwood with a slight pinkish cast and heartwood that varies in color from tan to dark reddish brown. The wood has a fine uniform texture and is generally straight-grained, but may also include small amounts birdseye, curly or fiddleback figure. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Maple, Hard, Select
Select Hard Maple will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a more uniform appearance than our natural grades. Heartwood will be not visible on the face. Select grade is recommended when reduced variation in appearance is desired or when used with clear or lightly stained finishes. General characteristics of Hard Maple are: light blond color with creamy white sapwood with a slight pinkish cast and heartwood that varies in color from tan to dark red-brown. The wood has a fine uniform texture and is generally straight-grained, but may also include small amounts birdseye, curly or fiddleback figure. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Maple, Soft, Natural
Natural Soft Maple will be clear of pronounced defects but will possess inherent characteristics of the species in which only the extremes will be removed. It may contain some narrow staves, sapwood, heartwood and pin knots. Expect a wide range of color throughout the entire order. Natural grade is recommended when natural color and grain variations are desired or acceptable such as when used with medium to dark stained finishes, however even with a darker finish, some color variations from stave to stave may still be visible due to variations in material composition. General Characteristics of Soft Maple are: generally straight grained with sapwood that is light blond sometimes with a grey cast and with occasional dark brown flecks and heartwood that varies from light to dark reddish brown. Soft Maple is generally around 25% softer than Hard Maple and therefore accepts stain differently. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Maple, Soft, Paint Grade
Paint Grade Soft Maple will contain all inherent characteristics of the species but will not have open defects. No attention will be given to color or grain matching and no colors will be removed. Small knots, splits or cracks may be filled. Standard guidelines for minimum panel stave widths and slab drawer sizes which allow glue ups may not be followed. While it can be stained, our paint grade is intended only for painted finishes, however even with a darker finish, some color variations from stave to stave may still be visible due to variations in material composition. General Characteristics of Soft Maple are: generally straight grained with sapwood that is light blond sometimes with a grey cast, with occasional dark brown flecks and heartwood that varies from light to dark reddish brown. Soft Maple is generally around 25% softer than Hard Maple and therefore accepts stain differently. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Maple, Soft, Select
Select Soft Maple will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a more uniform appearance than our Natural grades. This grade is recommended when using a natural to light stain color. General Characteristics of Soft Maple are: generally straight grained with sapwood that is light blond, sometimes with a grey cast, with occasional dark brown flecks and heartwood that varies from light to dark reddish brown. Soft Maple is generally around 25% softer than Hard Maple and therefore accepts stain differently than Hard Maple. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Poplar, Paint Grade
Poplar will contain all inherent characteristics of the species but will not have open defects. No attention will be given to color or grain matching and no colors will be removed. Some small knots, splits or cracks may be filled. Standard guidelines for minimum panel stave widths and slab drawer sizes which allow glue ups may not be followed. Our Poplar is intended only for painted finishes.
Materials

Poplar, Paint Grade - Continued
General characteristics of Poplar are: generally straight grained with a fine, even texture. The coloration will vary drastically and may contain white, green or brown with purple or black mineral streaks. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Red Oak, Natural
Natural Red Oak will be clear of pronounced defects but will possess inherent characteristics of the species in which only the extremes will be removed. Color and grain, while monitored, will vary more and will not be as uniform in appearance as Select grade, and will contain strong and varied grain patterns and a variety of tones, with red being the primary color, mixed with shades of white, tan, brown, green, blue, and black. Natural grade is recommended when natural color and grain variations are desired or acceptable such as when used with medium to dark stained finishes. General characteristics of Red Oak are: predominantly pinkish to reddish brown heartwood and white to light brown sapwood, with a strong grain pattern and occasional mineral streaks, small, sound knots, and wormholes. Red Oak is a heavy, hard wood and is generally receptive to a variety of stains and finishes. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Red Oak, Select
Select Red Oak will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a more uniform appearance than our Natural grades. Select Red Oak will contain a minimal amount of mineral streaks, small, sound knots, and occasional wormholes. Sapwood will not be visible on the face of our select grade. Select grade is recommended when reduced variation in appearance is desired or when used with clear or lightly stained finishes. General characteristics of Red Oak are: predominantly pinkish to reddish brown heartwood and white to light brown sapwood, with a strong grain pattern and occasional mineral streaks, small, sound knots, and wormholes. Red Oak is a heavy, hard wood and is generally receptive to a variety of stains and finishes. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

White Oak, Natural
Natural White Oak will be clear of pronounced defects but will possess inherent characteristics of the species in which only the extremes will be removed. Color and grain, while monitored will vary more and will not be as uniform in appearance as our Select grade. Natural grade is recommended when natural color and grain variations are desired or acceptable such as when used with medium to dark stained finishes. General characteristics of White Oak are: light tan to yellow-tan in color, somewhat more figured than Red Oak due to longer rays, and generally receptive to a variety of stains and finishes. White Oak may contain a minimal amount of mineral streaks, small, sound knots, and occasional wormholes. It is a time-tested hardwood known for its durability, water resistance and versatility. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

White Oak, Rift
Rift White Oak will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a relatively uniform appearance. General characteristics of Rift White Oak are: Rift is similar to Select White Oak in color with a light tan to yellow-tan hue; however the material is cut with the grain oriented at a 30 to 60 degree angle to the board’s face. This cut gives each piece a straight-grain appearance with few, if any medullary rays. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

White Oak, Select
Select White Oak will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a more uniform appearance than our Natural grades. Select grade is recommended when reduced variation in appearance is desired or when used with clear or lightly stained finishes. General characteristics of White Oak are: light tan to yellow-tan in color, somewhat more figured than Red Oak due to longer rays, and generally receptive to a variety of stains and finishes. White Oak may contain a minimal amount of mineral streaks, small, sound knots, and occasional wormholes. It is a time-tested hardwood known for its durability, water resistance and versatility. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.

Walnut, Select
Select Walnut will be clear of defects, and the inherent color, character marks and grain patterns will be closely inspected and matched to create a relatively uniform appearance. General characteristics of Walnut are: a durable hard wood with exceptional strength because of its tight, dense grain. The color varies from light to chocolate brown and may contain burls, butts and curls that show off well in a variety of finishes. Walnut's natural color will “mellow” with age & exposure to light. This is a natural occurrence. When cabinetry or components are added or replaced at a later date, they will normally be darker in color and may need to be exposed to more direct sunlight to speed up the lightening process, depending on the finish. If you or your customers are not familiar with the species or our grading, we strongly recommend ordering a sample to prevent any misunderstanding.
Cope and Stick Inside Edge Profiles

IE1
IE2
IE3
IE4
IE5
IE6 flat panel only
IE7
IE9
IE51*
IE52*

*IE51 and IE52 are 1” frame profiles. Additional per sq. ft. price and 10 day lead time apply. Mullions are not available on these 1” thick profiles.

Cope and Stick, Combination Frame and Veneer Outside Edge Profiles

OE1
OE2
OE3
OE4
OE5
OE6
OE7
OE8
OE9
OE10*
OE11
OE12*
OE13
OE14
OE15
OE20
OE21
OE22
OEABD*

OEABD is available only on slab DFs.

1.5mm EB Veneer Doors
3mm EB Veneer Doors

*Additional sq. ft. or per piece charge applies.

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Panel Profiles
(Noted panel reveal is approximate and can vary due to expansion/contraction)

<Diagram of various profile options with dimensions and notes>

†RP51, RP55, RP56 are for use with 1” thick stiles and rails. Additional sq. ft. charge applies.

*Additional charge applies for RP5, v-groove and beaded v-groove panels. Cathedral and eyebrow arch doors are not available with RP5.
*FP3/8" VG and FP3/8" BD grooves and beads are centered on panel and are 2” apart on center. *FP1/4” VB grooves are 1-1/2” apart on center. These profiles are solid wood panels so solid, raised panel minimums apply.
*1/4” and 3/8” MDF core panels have the same species on face and back of the panel for all standard species. 1/4” panels are true 1/4” thickness.
## Cope & Stick 2-3/8” Stiles and Rails

<table>
<thead>
<tr>
<th>2-3/8” S &amp; R</th>
<th>Mid S/R Width</th>
<th>Top Rail Width</th>
<th>Bottom Rail Width</th>
<th>Min. Width</th>
<th>Min. Height*</th>
<th>Max. Guaranteed Width</th>
<th>Max. Guaranteed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>C101</td>
<td>N/A</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>8”</td>
<td>8” (RP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C102, C103</td>
<td>N/A</td>
<td>3-1/2”</td>
<td>2-3/8”</td>
<td>9” (102)</td>
<td>8-7/8” (RP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C-14L, C-14R</td>
<td>2-3/8”</td>
<td>3-1/2”</td>
<td>2-3/8”</td>
<td>10”</td>
<td>8-7/8” (RP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C201</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>13-7/8” (RP)</td>
<td>8” (RP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C202</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>8”</td>
<td>13-7/8” (RP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C203</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>8”</td>
<td>17-1/4” (RP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C122, C123</td>
<td>N/A</td>
<td>3-1/2”</td>
<td>3-1/2”</td>
<td>9” (C122)</td>
<td>10” (C123)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C212, C232</td>
<td>2-3/8”</td>
<td>3-1/2”</td>
<td>2-3/8”</td>
<td>9” (C212)</td>
<td>15” (RP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C213, C233</td>
<td>2-3/8”</td>
<td>3-1/2”</td>
<td>2-3/8”</td>
<td>9” (C213)</td>
<td>18-7/8” (RP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C222, C242</td>
<td>2-3/8”</td>
<td>3-1/2”</td>
<td>3-1/2”</td>
<td>9” (C222)</td>
<td>16” (RP)</td>
<td>24”</td>
<td>60”</td>
</tr>
</tbody>
</table>

### Special Considerations:

* Doors taller than 48” will automatically be split into two equal panels unless otherwise requested. A charge will be added per extra panel.

* Standard grain direction is vertical on inset panels for all doors.

* Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.

* Drawer front grain is horizontal on all slab and 5 piece drawer front panels unless otherwise requested.

* For solid wood, 3/8” flat panel doors, use raised panel minimums.

* Doors are 5 or 7 piece cope & stick construction.

### Drawer Fronts

<table>
<thead>
<tr>
<th>Drawer Fronts</th>
<th>Top &amp; Bottom Rail Width</th>
<th>Stile Width</th>
<th>Min. Width</th>
<th>Min. Height*</th>
<th>Max Width</th>
<th>Max Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slab</td>
<td>N/A</td>
<td>N/A</td>
<td>5”</td>
<td>4”</td>
<td>36”</td>
<td>12”</td>
</tr>
<tr>
<td>C101 5-piece</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>8”</td>
<td>8” (RP)</td>
<td>48”</td>
<td>24”</td>
</tr>
<tr>
<td>C101 5pc Reduced</td>
<td>1-5/8”</td>
<td>2-3/8”</td>
<td>8”</td>
<td>6-1/2” (RP)</td>
<td>36”</td>
<td>24”</td>
</tr>
</tbody>
</table>

Standard doors and drawer fronts have 3/4” thick stiles and rails

Orders and Information: 512.352.6355 or 866.585.7623 Fax: 512.853.4077

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Cope & Stick 3-1/8” Stiles and Rails

<table>
<thead>
<tr>
<th>3-1/8” S &amp; R</th>
<th>Mid S/R Width</th>
<th>Top Rail Width</th>
<th>Bottom Rail Width</th>
<th>Min. Width</th>
<th>Min. Height*</th>
<th>Max. Guaranteed Width</th>
<th>Max. Guaranteed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>C101 Wide</td>
<td>N/A</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>9-1/2”</td>
<td>9-1/2”(RP) 7-1/4”(FP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C102 Wide, C103 Wide</td>
<td>N/A</td>
<td>4-1/4”</td>
<td>3-1/8”</td>
<td>10-1/2”(102W) 11-1/2”(103W)</td>
<td>10-3/8”(RP) 8-7/8”(FP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C-14L Wide, C-14R Wide</td>
<td>3-1/8”</td>
<td>4-1/4”</td>
<td>3-1/8”</td>
<td>11-1/2”</td>
<td>10-3/8”(RP) 8-7/8”(FP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C201 Wide</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>15-3/8”(RP) 12-1/2”(FP)</td>
<td>9-1/2”(RP) 9-1/2”(FP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C202 Wide</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>9-1/2”</td>
<td>16-1/8”(RP) 14”(FP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C203 Wide</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>9-1/2”</td>
<td>19-1/2”(RP) 15-1/8”(FP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C122 Wide, C122 Wide</td>
<td>N/A</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>10-1/2”(C122W) 11-1/2”(C123W)</td>
<td>11-1/2”(RP) 9-1/2”(FP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>C212 Wide, C212 Wide</td>
<td>3-1/8”</td>
<td>4-1/4”</td>
<td>3-1/8”</td>
<td>11-1/4”(C212W) 12-1/4”(C232W)</td>
<td>17-1/4”(RP) 15-1/8”(FP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C213 Wide, C213 Wide</td>
<td>3-1/8”</td>
<td>4-1/4”</td>
<td>3-1/8”</td>
<td>10-1/2”(C213W) 11-1/2”(C233W)</td>
<td>20”(RP) 18”(FP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C222 Wide, C222 Wide</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>11-1/4”(C222W) 12-1/4”(C242W)</td>
<td>18-1/4”(RP) 16-1/4”(FP)</td>
<td>24”</td>
<td>60”</td>
</tr>
<tr>
<td>C223 Wide, C223 Wide</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>11-1/4”(C222W) 12-1/4”(C242W)</td>
<td>18-1/4”(RP) 16-1/4”(FP)</td>
<td>24”</td>
<td>60”</td>
</tr>
</tbody>
</table>

Special Considerations:
* Doors taller than 48” will automatically be split into two equal panels unless otherwise requested. A charge will be added per extra panel.

* Standard grain direction is vertical on inset panels for all doors.

* Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.

* Drawer front grain is horizontal on all slab and 5 piece drawer front panels unless otherwise requested.

* For solid wood, 3/8” flat panel doors, use raised panel minimums.

* Doors are 5 or 7 piece cope & stick construction.

<table>
<thead>
<tr>
<th>Drawer Fronts</th>
<th>Top &amp; Bottom Rail Width</th>
<th>Stile Width</th>
<th>Min. Width</th>
<th>Min. Height*</th>
<th>Max Width</th>
<th>Max Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slab</td>
<td>N/A</td>
<td>N/A</td>
<td>5”</td>
<td>4”</td>
<td>36”</td>
<td>12”</td>
</tr>
<tr>
<td>C101 Wide 5-piece</td>
<td>3-1/8”</td>
<td>3-1/8”</td>
<td>9-1/2”</td>
<td>9-1/2”(RP) 7-1/4”(FP)</td>
<td>48”</td>
<td>24”</td>
</tr>
<tr>
<td>C101 Wide 5pc Reduced</td>
<td>1-5/8”</td>
<td>3-1/8”</td>
<td>9-1/2”</td>
<td>6-1/2”(RP) 5”(FP)</td>
<td>36”</td>
<td>24”</td>
</tr>
</tbody>
</table>

Standard doors and drawer fronts have 3/4” thick stiles and rails

Orders and Information: 512.352.6355 or 866.585.7623  Fax: 512.853.4077
Mitered Frame Profile Options
M# designation is 2-3/8” wide mitered profile.
M#-D designation is 1-5/8” wide drawer front profile. MW# designation is 3-1/8" wide mitered profile.

M1
M3
M3-R*
M4
M6
M7
M8
M9**
M15
M24 (Formerly called M2)
M26
MW3
M3-D
M3-D-R*
MW4
M6-D
MW6
MW6-D
MW15
M15-D
MW24
MW26
 MW24-D (Formerly called M2-D)

*Additional per door/df sq. ft. charge applies for applied rope molding.

Suggested Drawer Front is M3-D

Suggested Drawer Front is M24-D

Suggested Drawer Front is Slab with OE12

**Additional per door charge applies when using M9.
Mitered Frame Profile Options

M# designation is 2-3/8” wide mitered profile.

M#-D designation is a 1-5/8” wide drawer front profile. MW# designation is a 3-1/8” wide mitered profile.

*M# designation is 2-3/8” wide mitered profile.
M#-D designation is a 1-5/8” wide drawer front profile. MW# designation is a 3-1/8” wide mitered profile.

*Additional per sq. ft. charge applies for applied rope molding.
Panel Profiles
(Noted panel reveal is approximate and can vary due to expansion/contraction)


FP3/8”*  (MDF Core)
FP3/8” VG*  (Solid Wood)
FP3/8” BD*  (Solid Wood)
FP1/4”*  (MDF Core)
FP1/4” VG*  (MDF Core)
FP1/4” VB*  (MDF Core)

RPAM1”  RPAM2”

*Additional charge applies for RP5, v-groove and beaded v-groove panels. Cathedral and eyebrow arch doors are not available with RP5.
*FP3/8” VG and FP3/8” BD grooves and beads are centered on panel and are 2” apart on center. *FP1/4” VB grooves are 1-1/2” apart on center.
FP1/4 VG grooves are 2” apart on center. These profiles are solid wood panels so solid, raised panel minimums apply.
*RPAM1 and RPAM2 are for use on Inside Applied Molding Doors. Reveal varies depending on which applied molding is used.

1/4” and 3/8” MDF core panels have the same species on face and back of the panel for all standard species. 1/4” panels are true 1/4” thickness.
# Mitered 2-3/8” and 3-1/8” Stiles and Rails

## M101

<table>
<thead>
<tr>
<th>Mitered</th>
<th>Stile and Rail Width</th>
<th>Min. Width</th>
<th>Min. Height</th>
<th>Max Guaranteed Width</th>
<th>Max Guaranteed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>M101</td>
<td>2-3/8”</td>
<td>8”(RP)</td>
<td>8”(RP)</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>M101 Wide</td>
<td>3-1/8”</td>
<td>9-1/2”(RP)</td>
<td>9-1/2”(RP)</td>
<td>24”</td>
<td>48”</td>
</tr>
</tbody>
</table>

## Drawer Fronts

<table>
<thead>
<tr>
<th>Drawer Fronts</th>
<th>Stile and Rail Width</th>
<th>Min. Width</th>
<th>Min. Height</th>
<th>Max Width</th>
<th>Max Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slab</td>
<td>N/A</td>
<td>5”</td>
<td>4”</td>
<td>36”</td>
<td>12”</td>
</tr>
<tr>
<td>Mitered 5-pc</td>
<td>2-3/8”</td>
<td>8”(RP)</td>
<td>8”(RP)</td>
<td>48”</td>
<td>24”</td>
</tr>
<tr>
<td>Mitered Wide 5-pc</td>
<td>3-1/8”</td>
<td>9-1/2”(RP)</td>
<td>9-1/2”(RP)</td>
<td>48”</td>
<td>24”</td>
</tr>
<tr>
<td>Mitered Reduced</td>
<td>1-5/8”</td>
<td>6-1/2”(RP)</td>
<td>6-1/2”(RP)</td>
<td>36”</td>
<td>24”</td>
</tr>
</tbody>
</table>

Standard doors and drawer fronts have 3/4” thick stiles and rails

## Special Considerations:

* For solid wood, 3/8” flat panel doors, use raised panel minimums.
* Split panels are not available on mitered doors
* Standard grain direction is vertical on inset panels for all doors.
* All standard width (2-3/8” and 3-1/8”) mitered door profile options are available cut for glas except reduced widths (1-5/8”).
* Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.
* Drawer front grain is horizontal on all slab and 5 piece drawer front panels unless otherwise requested.
* Louvers are not available on mitered cabinet doors.
* Doors are 5 piece mitered construction.
Applied Molding - 2-3/8” and 3-1/8” Stiles and Rails

C101 with Face-Applied Molding

Face-applied molding is available on cope and stick C101, C201, C202, C203 door styles with any inside, panel and outside edge profile.

To order face-applied molding doors specify door design and panel edge details on our order form and write AFM1, AFM2, etc in the Applied Molding # section.

C101 with Inside-Edge Applied Molding

Inside edge applied molding is available on square panel cope and stick door styles using FP3/8”, RPAM1, RPAM2 panels and any outside edge.

To order inside edge applied molding doors, specify door design, outside edge detail (M3, OE10 or OE5 only on mitered doors) and panel number on our order form. You do not need to specify inside edge detail. Write in AIM1 or AIM2 in the Applied Molding # section.

Applied Rope Molding

Frame profiles that accept rope molding are: M3-R, MW5-R, MW7-R, M3-D-R, MW5-D-R, MW7-D-R.

Rope molding is standard in these profiles and no special instructions are need. In-stock rope molding materials are Alder, Maple and Cherry.

<table>
<thead>
<tr>
<th>Face-Applied Molding</th>
<th>Minimum</th>
<th>Maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum and maximum sizes for face-applied molding doors and drawer fronts are the same as C101 and M101 doors and drawer fronts.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Inside-Edge Applied Molding</th>
<th>Minimum</th>
<th>Maximum</th>
</tr>
</thead>
<tbody>
<tr>
<td>Raised Panel and Flat Panel</td>
<td>C101 and M101 minimums +2”</td>
<td>Use C101 and M101 maximums</td>
</tr>
</tbody>
</table>

Standard doors and drawer fronts have 3/4” thick stiles and rails

Special Considerations

* Applied moldings are available on 2-3/8” and 3-1/8” frames, not reduced.
  * Cope and stick doors taller than 48” will automatically be split into two equal panel widths unless otherwise requested. A $14 charge will be added per extra panel.
  * Split panels are not available on mitered doors.
  * Standard grain direction is vertical on inset panels for all doors.
  * Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.
  * Drawer front grain direction is horizontal on all slab and 5-piece drawer front panels unless otherwise requested.
Combination Frame 2-3/8” Wide Stiles and 3-1/8” Wide Rails

To order combination frame doors, specify CF101 door design. Specify outside edge detail. Outside edge options are OE4, OE5 or OE10. Select rail inside edge detail from the following options: MW6, MW8, MW9. Standard stile inside edge detail is IE2 and does not need to be specified.

Chamfered inside edges on stiles are an available option. Additional per piece charge applies as well as additional lead time. Specify chamfered on inside edge section of order form.

<table>
<thead>
<tr>
<th>Cope and Stick Construction Combination Frame</th>
<th>Mid Stile/ Rail Width</th>
<th>Stile Width</th>
<th>Rail Width</th>
<th>Min. Width</th>
<th>Min. Height*</th>
<th>Max Guaranteed Width</th>
<th>Max Guaranteed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>CF101</td>
<td>2-3/8”</td>
<td>2-3/8”</td>
<td>3-1/8”</td>
<td>8”</td>
<td>9-1/2”(RP) 7-1/4”(FP)</td>
<td>24”</td>
<td>48”</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Drawer Fronts</th>
<th>Stile and Rail Width</th>
<th>Min. Width</th>
<th>Min. Height*</th>
<th>Max Width</th>
<th>Max. Height*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Slab</td>
<td>N/A</td>
<td>5”</td>
<td>4”</td>
<td>36”</td>
<td>12”</td>
</tr>
<tr>
<td>5-pc reduced</td>
<td>2-3/8” / 1-5/8”</td>
<td>8”</td>
<td>6-1/2”(RP) 5”(FP)</td>
<td>48”</td>
<td>24”</td>
</tr>
</tbody>
</table>

Standard doors and drawer fronts have 3/4” thick stiles and rails

Special Considerations:
* Combination Frame doors are available with cope & stick construction and solid raised panel or 3/8” flat panel only.
* Doors taller than 48” will automatically be split into two equal panels unless otherwise requested. Additional per panel charge will apply. Combination frame panels may only be split horizontally.
* Added mid rail on a Combination Frame door will share the same edge profile as the stile inside edge.
* Standard grain direction is vertical on inset panels for all doors.
* Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.
* Drawer front grain is horizontal on all slab and 5 piece drawer front panels unless otherwise requested.
* For solid wood, 3/8” flat panel doors, use raised panel minimums.
* Mullions may not be added to combination frame doors and rail height may not be modified.
* Doors are 5 or 7 piece cope and stick construction.
Modern Veneer - Edgebanded

To order modern veneer doors, specify EB Veneer as the door design and enter the material and outside edge profile (1.5mm, 3mm or 2mm EchoWood). You do not need to specify panel or inside edge detail.

<table>
<thead>
<tr>
<th>Modern Veneer</th>
<th>Stile/Rail Width</th>
<th>Min Width</th>
<th>Min Height</th>
<th>Max. Guaranteed Width</th>
<th>Max. Guaranteed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.5mm, 2mm and 3mm EB Doors and Slab Drawer Fronts</td>
<td>N/A&quot;</td>
<td>6&quot;</td>
<td>5&quot;</td>
<td>24&quot;</td>
<td>48&quot;</td>
</tr>
</tbody>
</table>

Special Considerations:
* Doors are one piece construction with 3mm, 2mm, or 1.5mm veneer edgebanding.
* Standard grain direction on contemporary veneer doors and drawer fronts is vertical.
* Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.
* Call for pricing on book or bank matched veneer.

MDF Routed Doors and Drawer Fronts

To order MDF doors, specify R101, R102 or R103 as the door design. Specify the desired outside edge profile. You do not need to specify panel or inside edge detail. For routed MDF drawer fronts with reduced rails, specify "reduced rails" in the notes section.

<table>
<thead>
<tr>
<th>Routed and Slab MDF</th>
<th>Min Width</th>
<th>Min Height</th>
<th>Max. Guaranteed Width</th>
<th>Max. Guaranteed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>R101, R102, R103</td>
<td>10&quot;</td>
<td>10&quot;</td>
<td>24&quot;</td>
<td>48&quot;</td>
</tr>
<tr>
<td>Slab Drawer Front</td>
<td>5&quot;</td>
<td>5&quot;</td>
<td>24&quot;</td>
<td>48&quot;</td>
</tr>
<tr>
<td>Routed Drawer Front (reduced rails)</td>
<td>10&quot;</td>
<td>7&quot;</td>
<td>24&quot;</td>
<td>48&quot;</td>
</tr>
</tbody>
</table>
Glass Doors and Glass Doors with Mullions
2-3/8” and 3-1/8” Wide Stiles and Rails

<table>
<thead>
<tr>
<th>Glass and Mullion Doors</th>
<th>Stile/Rail Width</th>
<th>Min Width</th>
<th>Min Height</th>
<th>Max. Guaranteed Width</th>
<th>Max. Guaranteed Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cope and Stick Glass</td>
<td>2-3/8”</td>
<td>8”</td>
<td>5-3/4”</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>Wide Cope and Stick Glass</td>
<td>3-1/8”</td>
<td>9-1/2”</td>
<td>7-1/4”</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>Mitered Glass</td>
<td>2-3/8”</td>
<td>6”</td>
<td>6”</td>
<td>24”</td>
<td>48”</td>
</tr>
<tr>
<td>Wide Mitered Glass</td>
<td>3-1/8”</td>
<td>7-1/4”</td>
<td>7-1/4”</td>
<td>24”</td>
<td>48”</td>
</tr>
</tbody>
</table>

Cope and Stick Glass with Mullions Minimum size for mullion doors depends on number and placement of mullions. Mullions are 7/8” or 1” wide. Contact customer success dept. for more information.

Standard doors and drawer fronts have 3/4” thick stiles and rails

Mullions for Glass Doors

IE1 Inside Edge  IE2 Inside Edge
IE3 Inside Edge  IE4 Inside Edge

Standard mullion width is 7/8” on IE1 and IE2 and 1” on IE3 and IE4.

Special Considerations:
* Glass and glass stops are not provided.
* Mitered doors are not currently available with mullions.
* Reduced stile and rail widths are not available for glass doors.
* Glass doors cannot be warranted after installation of glass.
* Inside edge options on mullion doors are IE1, IE2, IE3 and IE4.
* Doors ordered outside of size recommendations become the sole responsibility of the customer.
Specialty Products
TaylorCraft Cabinet Door Company features a well-appointed, on-site specialty shop where we can match profiles and create custom cabinet door designs to your specifications. Included are convex and concave radius doors, louver doors, angled doors, arched-top Mullion doors, appliance panels, wainscot, arched wainscot, range hoods and more. These products are priced per order due to the high variability in design. Lead times on our specialty products are one of the quickest in the industry. Call our Customer Success team and we'll be happy to get your specialty order quoted and help with placing the order.

Specialty Glass Doors with Mullions
For specialty glass doors with mullions, such as arch tops, split arch doors, or special placement of mullions, order cope and stick or mitered glass door and specify number of lites. Include a drawing showing top radius for arched top doors and any special instructions on the construction of the door. Standard mullion placement is always evenly spaced. For special mullion placement, specify distance from inside edge of stile to center of mullion. See example below. Standard mullion width is 7/8” on IE1 and IE2 and 1” on IE3 and IE4. In special instructions section of order form note “see drawing.”

Wainscot (Cope and Stick only)
To order wainscot, complete a wainscot order form with door style information including design, edge and panel details. Fill in the dimensions including stile and rail width for each stile and rail section. Wainscot doors are made with equal panels unless otherwise requested. To specify unequal panel or midrail mullion widths, please include dimensions on your drawing. For unequal panels, specify distance from outside edge of stile to end of panel for all but one panel. An example is shown below. Additional per-panel price applies. Maximum width is 8’. Download a wainscot order form on the TaylorCraft website in the Resources section to simplify ordering.

Orders and Information: 512.352.6355 or 866.585.7623  Fax: 512.853.4077

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Specialty Products Continued

Range Hoods
To order a range hood, complete a standard order form with the door style information including door design (cope and stick only), edge and panel details. Specify Range Hood in the notes section of the order form. Provide a drawing with width and height information for all sides of the range hood. For arched sides please specify inside radius on drawing. Call for range hood pricing and lead time.

Special Considerations:
* Standard grain direction is vertical on inset panels for all doors.
* Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.

Radius Doors
TaylorCraft offers radius mitered, cope and stick and veneer doors and drawer fronts as well as radius faceframes, beaded faceframes, drawer box fronts and mullion doors. To order a radius door, complete a radius order form with the standard door style information including door design, edge and panel details, quantity, width, height and drawer front information. Specify convex or concave, radius, chord length and rise. Minimum radius is 12”. Please do not send a template. Radius doors are available in select material grade only and are not available with arches or eyebrows. Call for pricing and lead time.
Specialty Products Continued

Boring for European Hinges
To order doors bored for hinges check “Bore L (left) or Bore R (right) on your order form, next to each door that you want bored. Specify left or right bore as viewed from the front of the door. For bottom hinge bore write "bore bottom" in notes section of order form. Standard bore pattern includes center cup and dowels. For cup only (no dowel holes) specify “cup only” in notes.

Standard placement is shown below. Call for information on special hinge bore placement.
Bore hole is 3-3/4” on center from top of the top rail edge and bottom of the bottom rail edge to the center of the bore hole.
Hinge boring is not available with OEABD outside edge.

Standard lead time applies. Bore pattern does not work for all hinge types.

Special Considerations:
* Doors taller than 45” ordered bored for hinges will automatically receive 3 hinge bores unless otherwise requested.
* Doors taller than 55” ordered bored for hinges will automatically receive 4 hinge bores unless otherwise requested.
* Doors taller than 65” ordered bored for hinges will automatically receive 5 hinge bores unless otherwise requested.
* Doors and drawer fronts ordered outside of size recommendations become the sole responsibility of the customer.

Blum® European Hinges and Hinge Plates
Blum® Clip Top 120° European Hinges (71T5580) and hinge plates (175L6630) are available from TaylorCraft. Screws are not included.

Fingerpull Rout
Center fingerpull rout is available on doors and drawer fronts. Not available on OEABD outside edge or outside edges with back bevel or integrated fingerpull such as OE1, OE3, OE7, OE20 or OE21.
Fingerpull is placed 3-1/2” in from outside edges. Pricing is per door/drawer front.
Specify fingerpull top or fingerpull bottom in notes section if ordering arched doors or doors bored for hinges.

1” Thick Doors
Standard door and drawer front stile/rail thickness is 3/4”. One inch thick doors are available upon request. Call for a quote.
Specialty Products Continued

Valances

V200
Recommended Widths
30”-60”

V300
Recommended Widths
60”-84”

V400
Recommended Widths
84”-108”

Notes:
Standard outside edge profile is OE5 (square). Valances are only available with cope and stick inside edges. Applied molding options may be limited. Panels will be equal width unless requested otherwise. Minimum height at the narrowest is 10” if using 2-3/8” top and bottom rail. Maximum overall height is 36”. For ease of ordering, please use valance order form found in our price list or on our website. Valances are priced per job. Please call for a quote.
Specialty Products Continued

8-Door Sample Display Rack
TaylorCraft offers ready to assemble floor display racks for cabinet door samples.

Standard door display holds 8 cabinet doors (sold separately) and can accommodate a variety of widths, thicknesses and door heights.

Display material is 9-ply baltic birch.

To order, use the special instruction section of our order form and specify “8 door sample display rack” and quantity. Please ask your sales representative for pricing.
Valance Order Form

Order Date: _______________ Pickup Delivery Contact Phone #: _______________

Company: _____________________ Contact Email: _____________________

Contact Name: _____________________ Contact Fax #: _____________________

Shipping Address: _____________________ City/State/Zip: _____________________

Material: _____________________

Door Design (C101/C101 Wide): __________ Outside Edge Profile: OE5 Inside Edge: _______ Panel: _______

Valance panel widths are equal width unless otherwise requested. To specify unequal panel or midrail mullion widths, please specify on drawing.

Valance panel backs are not sanded unless otherwise requested. Standard outside edge detail on valances is OE5 (square).

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<th>Rise</th>
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Special Instructions:

2 Panels (V200)
Recommended Widths 30" - 60"

3 Panels (V300)
Recommended Widths 60" - 84"

4 Panels (V400)
Recommended Widths 84" - 108"

Upon receipt of completed order form we will send a quote. Order will be placed into production upon receipt of quote approval.
Radius Door Order Form

Order Date: ________________  Pickup:  ________________  Delivery: ________________  Contact Phone #: ________________

Company: __________________  Contact Email: __________________

Contact Name: __________________  Contact Fax #: __________________

Shipping Address: __________________  City/State/Zip: __________________

Material: __________________  Door Design (C101Wide etc): ________________

Outside Edge/Mitered Frame: ________________  Inside Edge (NA: Mitered& Inside App. Mold.): ________________  Panel: ________________

Convex  Concave

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</table>

Type: D=Door  G=Glass Door  WNS=Wainscot  5pc=5 Piece  Slab=Slab DF

All grain will be vertical on doors and horizontal on drawer fronts unless specified otherwise.

Use our radius door calculator online at taylorcraftdoor.com under the Resources tab to calculate radius, chord length and rise.

Upon receipt of completed order form we will send a quote. Order will be placed into production upon receipt of quote approval.
Radius Face Frame Order Form

Order Date: _______________ Pickup Delivery Contact Phone #: ____________________

Company: _____________________ Contact Email: ________________________________

Contact Name: __________________ Contact Fax #: _____________________________

Shipping Address: ______________ City/State/Zip: ______________________________

Material: ________________________ Convex Face Frame Concave Face Frame

Ordering Information: Always place radius face frame order and radius door order at same time. Face frame drawing including stile and rail width must accompany radius face frame order. See example below. **Chord length and radius locations differ for doors and face frames and are always measured on side door meets face frame.** Inside and outside edge of face frame are square.

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<tr>
<th>Qty</th>
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<th>Chord Length</th>
<th>Radius</th>
<th>Rise</th>
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Use our radius door calculator online at taylorcraftdoor.com under the Resources tab to calculate radius, chord length or rise using any 2 of the 3 dimensions.

Upon receipt of completed order form we will send a quote. Order will be placed into production upon receipt of quote approval.

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## Wainscot Order Form

**PO#:** __________  **Job Name:** __________

**Order Date:** __________  **Pickup**  **Delivery**  **Contact Phone #:** __________

**Company:** ______________________________________________________________________

**Contact Name:** ___________________________________________________________________

**Contact Fax #:** ___________________________________________________________________

**Shipping Address:** __________________________________________________________________

**City/State/Zip:** ___________________________________________________________________

**Material:** __________________________  **Door Design (C101Wide etc):** __________  **Appl. Molding:** _______

**Outside Edge/Mitered Frame:** __________  **Inside Edge (NA on Inside App. Mold.):** _______

**Panel:** _______

**Type:** WNS=Wainscot

All grain will be vertical on doors and horizontal on drawer fronts unless specified otherwise.

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<tr>
<th>Qty</th>
<th>Type</th>
<th>Width</th>
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<th>Left Stile</th>
<th>Right Stile</th>
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<th>Mid Rail</th>
<th>Top Rail</th>
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<th># Panels</th>
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**Special Instructions:**

Upon receipt of completed order form we will send a quote. Order will be placed into production upon receipt of quote approval.
**Door Order Form**

PO#: _______________  Job Name: _______________

Order Date: _______________  Pickup  Delivery  Contact Phone #: _______________

Company: ________________________  Contact Email: ________________________

Contact Name: ________________________  Contact Fax #: _______________

Shipping Address: ________________________  City/State/Zip: ________________________

Material: ________________________  Door Design (C101Wide etc): ___  Appl. Molding: ___

Outside Edge/Mitered Frame: ________  Inside Edge (NA: Mitered& Inside App. Mold.): _______  Panel: ________

Type: D=Door  G=Glass Door  WNS=Wainscot  5pc=5 Piece DF  Slab=Slab DF  RDF=Routed MDF DF

All grain will be vertical on doors and horizontal on drawer fronts unless specified otherwise.

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<th>Bore R</th>
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**Special Instructions:**

Upon receipt of completed order form we will send a quote. Order will be placed into production upon receipt of quote approval.

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