

Press Brake Operator

JOB DESCRIPTION

Press Brake Operator on 2nd shift. The hours are Monday through Friday 3:30pm-12am.

Job Summary

Sets up and operates power brake to bend, notch, punch, form or straighten metal plates or sheet metal and structural shapes to blueprint or product specifications.

Responsibilities:

- Read and understand product documentation used in the manufacturing operation to form stock to required product specifications.
- Select, position, and align dies, secure dies to the appropriate thickness of the metal, positioning the part manually to align layout marks to dies.
- Verify dimensions using calibrated measuring equipment.
- Maintain the cleanliness of the machine and general work area. Perform routine maintenance of the machine ensuring that the fluid levels are maintained, tooling is in good working order and all safety features are working properly.
- Notify area Manager and or Quality when corrective action is required.
- Must have the ability to receive and maintain operator self-inspection stamp to meet quality expectations of the customer.
- Verify that Operation Steps indicated on the Job Traveler have been signed off prior to beginning the job.
- Complete job travelers and ensure job paperwork follows parts through the manufacturing process.
- Enter labor in to the manufacturing system via barcode prior to releasing product to the next operation.
- Responsible for the quality and adequacy of own work.

Knowledge/Skills

Ability to follow instructions verbal and or written

Ability to program, setup and operate machines in a safe and responsible manner

Maintains accurate and complete records.

Physical Requirements

Must be able to stand for an 8-10 hour shift.

Lifting capabilities 15-20 lbs repeatedly with maximum lifting of 50 lbs.

Range of Motion: Bending, walking, reaching

Safety glasses with side shield while on the production floor

Education and or Experience

High School Diploma, GED or equivalent and 1 year sheet metal fabrication experience-

Benefits:

Offering a competitive benefits package