THE FOLLOWING RULES MUST BE FOLLOWED TO OBTAIN THE MAXIMUM USAGE FROM AURAND CUTTER BUNDLES.

1.) Adjust the depth shoe so the cutters, when thrown out by centrifugal force, extend beyond the face of the depth shoe to a depth equal to the accumulation being removed.

2.) Use tool in a back and forth motion, never from side to side.

3.) Allow tool to come up to speed before applying to a surface and always remove it from the surface before turning it off.

4.) Never operate the tool without the depth shoe in place, as this will cause excessive wear to the cutters and possible damage to cutter bundles parts.

5.) Improper adjustment to depth shoe will cause cutter bundles parts to show excessive wear before cutters are used up.

6.) Apply only enough pressure to assure that depth shoe contact with surface is maintained. If excessive pressure is used the tool will overheat and damage will occur.

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**90M CUTTER BUNDLES:**
2 Per set ---RH shown, LH opposite.

**90ME CUTTER BUNDLES:**
4 Per set (Not shown)

There are 6 stacks per bundle. Each stack consists of 7 Spacers and 7 Cutters. Stacks are assembled in alternate patterns. See below

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