

Susterra[®] Propanediol—Fluids

INCI Name: 1,3-Propanediol

CAS Number: 504-63-2

EINECS Number: 207-997-3

Description

Susterra[®] propanediol is a specialty glycol made from corn sugar, a sustainable and renewable resource. Manufactured by DuPont Tate & Lyle via a propriety fermentation process, Susterra[®] propanediol offers a non-petroleum based alternative for end uses that desire a bio-based product but demand performance and quality.

Susterra[®] propanediol is a non-corrosive, non-flammable, with low toxicity and consistent purity. It is completely soluble in water and miscible with most aliphatic alcohols and ketones.

Applications

Susterra[®] propanediol can be used in applications such as deicing and heat transfer fluids and as a base for engine coolants where stability over a range of temperatures is important. In polymer applications, Susterra[®] propanediol can be utilized in the manufacture of unsaturated polyester resins and polyester polyols and as a chain extender and in urethane chemistries. Additionally, Susterra[®] propanediol can be used in the formulation of water-based paints, coatings and inks.

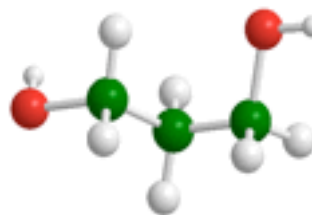
Susterra[®] propanediol has not been approved for use in the manufacture or preparation of food, drugs, or cosmetics

Benefits

- In deicing applications, Susterra[®] propanediol provides low toxicity and biodegradability.
- Susterra[®] propanediol delivers excellent freeze point depression for aqueous solution applications that require freeze protection.
- In coolant applications, Susterra[®] propanediol offers manufacturers and suppliers an alternative glycol coolant base that functions effectively to provide protection against freezing, boiling, corrosion and cavitation.
- Resins made with Susterra[®] propanediol feature improved flexibility and impact resistance.

Typical Properties

Appearance	Clear
Molecular Weight	76.1
Hydroxyl Value	1475
Viscosity, cP (20°C)	52
Density (20°C)	1.053
Boiling Point (760 mmHg)	214°C / 417°F
Melting Point	-24°C / -11°F
Flash Point	129°C / 264°F
Purity, wt%	99.7



Storage Conditions and Expiration Date

Due to its low vapor pressure, toxicity and flammability, Susterra® propanediol presents no special handling problems. Sealed containers should be stored within a temperature range of 0°– 50°C (32°–122°F). Containers can be resealed and stored within the same temperature range. Avoid prolonged exposure to oxygen and water. The use of nitrogen during storage is encouraged. If the seal is unbroken and the material has been stored according to the manufacturer's recommendations, a 2 year shelf life can be expected.

Susterra® propanediol is hygroscopic and may require storage designed to minimize moisture intrusion, unless increased water content can be tolerated. Storage vessels and transfer lines of mild steel may be used if

slight increases in color and trace iron levels are not objectionable. Stainless steel and/or mild steel vessels with baked phenolic or epoxy-phenolic linings are recommended to promote long-term storage and to maintain high quality. Susterra® propanediol is compatible with EPDM, Nitrile, PTFE, Viton, and Teflon for ancillary tubing and gaskets.

Packaging

18.1 kg (40 lb) Pails
199.8 kg (440 lb) Drums
1,000.0 kg (2,200 lb) Totes
Tank Trucks
Iso Tanks
Rail Tanks

For additional information or samples:

DuPont Tate & Lyle Bio Products Customer Service

198 Blair Bend Drive
Loudon, TN 37774

Tel: +1-866-404-7933

www.duponttateandlyle.com



Copyright © 2016 DuPont Tate & Lyle Bio Products Company, LLC. Susterra® is a registered trademark of DuPont Tate & Lyle Bio Products Company, LLC, for its brand of bio-based propanediol. All rights reserved. This technical product information is presented in good faith and is believed to be accurate and reliable as of the date of publication. DuPont Tate & Lyle Bio Products makes no guarantee or warranty of any kind, expressed or implied, regarding the product or information contained herein. Purchaser assumes all risk and liability in acting on the information provided herein. It is the sole responsibility of the Purchaser to determine whether Susterra® propanediol is appropriate and suitable for the Purchaser's specific end use and, as required, to obtain approval by appropriate regulatory authorities for such use. Statements made concerning the use of Susterra® propanediol are not to be construed as recommendations, suggestions or inducements to use it in the infringement of any patent or in violation of any applicable laws or regulations. DuPont Tate & Lyle Bio Products disclaims any liability for infringement of any patent by reason of customer's use of any products or information contained herein in combination with other materials or in any process. (5/2016)