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PRODUCTS

DESIGN IT

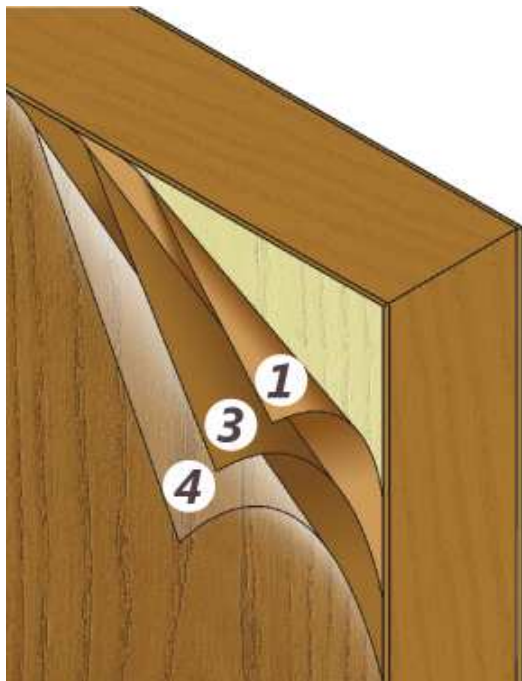
RESOURCES

ENERGY STAR

PROFESSIONALS

Heritage™, Legacy™ Steel Exterior Doors

5-Step Stain Finishing System



1. **Base Coat (Prime Paint)**

A 2-part urethane, catalyst-hardened base coat is applied by a robotic reciprocating paint system

2. **Oven-Cured**

The base coat is oven-cured for lasting durability

3. **Stain Finish**

A coating of hand-applied stain is added for enhanced beauty

4. **UV Resistant Clear Coat**

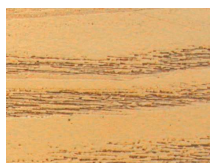
A layer of 2-part urethane, catalyst-hardened clear coat with UV inhibitors is applied

5. **Oven-Cured**

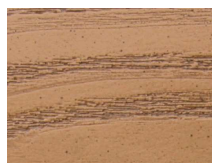
The door is oven-cured a second time, creating a long-lasting, durable finish

Heritage Fiberglass & Legacy Textured Steel Doors

To select stain color, refer to our color selector for accurate



Natural Oak



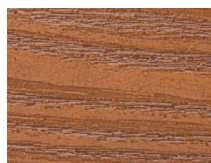
Light Oak



Oak



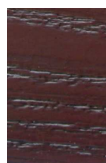
Dark Oak



Walnut



Cherry



Dark M.

Photos below are intended to show the variations in woodgrain texture and pattern.



Heritage Fiberglass

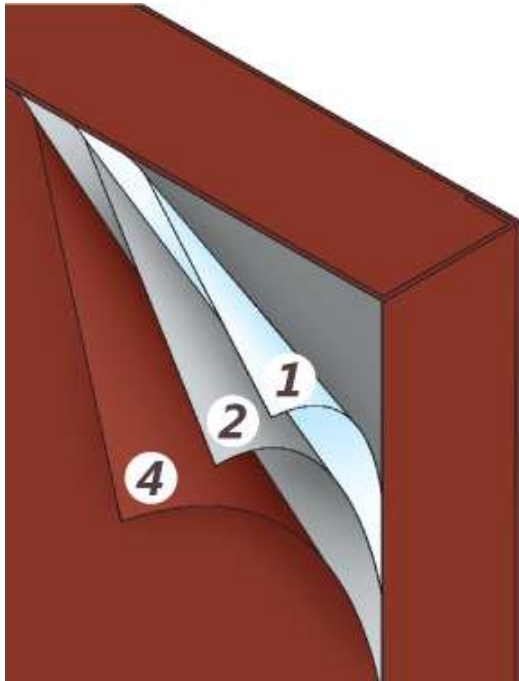


Legacy 20-gauge
Woodgrain Textured Steel



Legacy 22-gauge
Woodgrain Textured Steel

5-Step Paint Finishing System



1. **A40 Hot-dipped Galvannealed**

300% more coating thickness than 40Z Full Electrolytic Zinc Coated steel, resisting rust inside and out

2. **Base Coat (Prime Paint)**

A 2-part urethane, catalyst hardened base coat is applied by a robotic reciprocating paint system

3. **Oven-Cured**

Base coat is oven-cured for lasting durability

4. **Finish Coat**

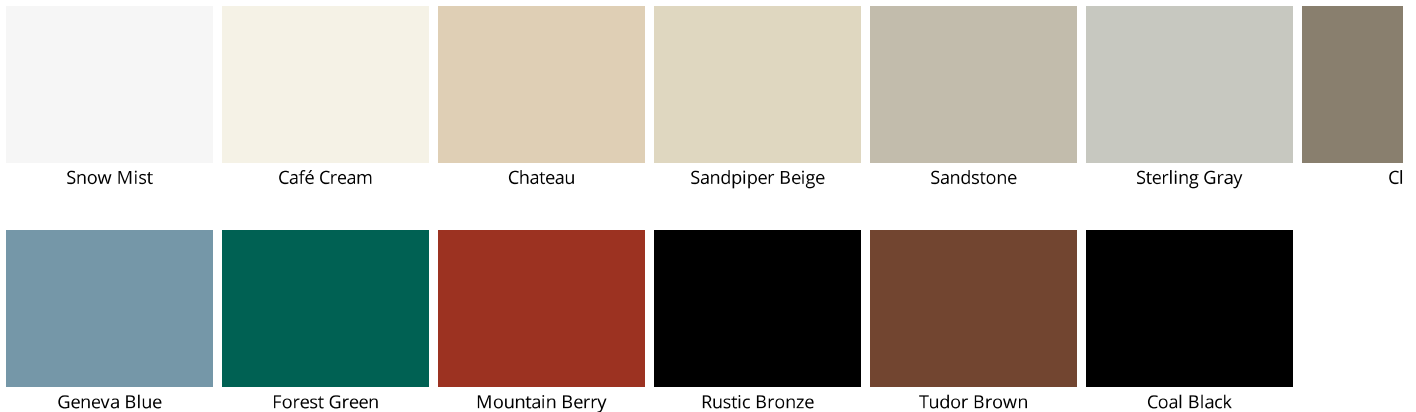
The door is then coated with a 2-part urethane, catalyst hardened finish coat using our state-of-the-art electrostatic application

5. **Oven-Cured**

The door is oven-cured a second time, creating a long-lasting, durable finish

5-Step Paint Finishing System

To select paint color, refer to our color selector for accurate



Limited Colors

Limited colors only available on entry doors and storm doors. Matching cladding and caulking not available.



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