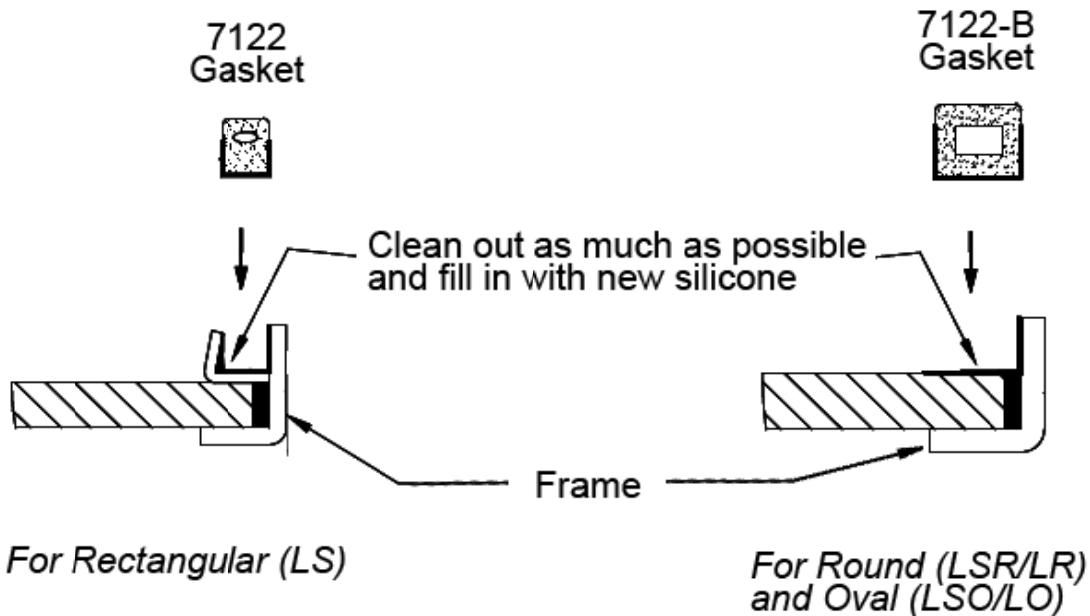




## Installation Guide Replacing Portlight Gasket



1. **RECOMMENDATION:** We recommend ripping as much of the old gasket out as possible instead of cutting. When we cut along the sides, more small pieces were left than the sections we directly ripped out.
2. Using a screw driver or retractable blade, make a small “starter cut” into the old gasket.
3. Remove as much of the old gasket as possible.
4. Use a cloth and alcohol/mild solvent to clean out remaining gasket and sealant from rim.
5. Measure new gasket length needed, place gasket around rim for measurement, then cut to length.
6. Bond end pieces of gasket with super glue and let dry completely before placing in the rim.
7. Make sure that the rim is completely dry and cleaned out before filling in with silicone.
8. Fit the gasket in and bed it against the silicone. Press down and wipe off any excess silicone that comes out.
9. Use a weight to weigh the gasket down. Let it air out and dry for 2 days for proper adhesion.