



**THE RUSCOE
COMPANY**

Adhesives
Sealants & Coatings

Ruscoe #4 General Purpose Rubber Cement

Ruscoe #4 is a natural rubber based, general purpose adhesive.

TYPICAL PROPERTIES:
(NOT FOR SPECIFICATION PURPOSES)

	Ruscoe #4
Solids (Non-Volatiles)	5.0-9.5%
Viscosity (Brookfield RVF)	1700-2000 cps (#2 @ 4 rpm)
Density (Weight per Gallon)	6.10 #/gal
Shelf Life	12 months

APPLICATION INSTRUCTIONS:

Surface Preparation:

All bonding surfaces must be free of oils, dirt, and other contaminants.

Adhesive Application:

#4 can be applied by brush or roller. For spray application, #4 may be diluted with hexane, heptane, toluene, or xylene.

Cleaning:

#4 cement can be cleaned with hexane, heptane, toluene, xylene, or gasoline.

Storage:

Recommended storage temperature for #4 is below 105°F. Stored in tightly sealed containers away from heat or other potential ignition sources.