



SECTION A-A

28"x34" GRADE RING		
HEIGHT	WEIGHT (LBS)	VOL. (CY)
4"	309	0.08
6"	463	0.12
8"	617	0.16
12"	926	0.16

*** CUSTOM PRODUCT SIZES ARE AVAILABLE UPON REQUEST. PLEASE CALL (865) 458-3998 FOR A TECHNICAL SERVICE REPRESENTATIVE.

GENERAL NOTES:

- ALL MATERIAL, DESIGN, MANUFACTURE, PHYSICAL TEST REQUIREMENTS, FINISH MARKING, INSPECTION, REJECTION AND REPAIRS TO MEET "SPECIFICATIONS FOR PRECAST - REINFORCED CONCRETE MANHOLE SECTIONS". PER ASTM C-478 (LATEST VERSION)
- CONCRETE STRENGTH: f'_c @ 28 Days = 5,000 psi
- VERTICAL MANHOLE STEPS SHALL BE CONSISTENTLY SPACED AND SHALL COMPLY WITH OSHA (SUBPART D) "FIXED LADDERS" (SECTION 1920-27_ AND /OR ASTM C-478



NPCA

CERTIFIED PLANT

VANHOSECO PRECAST, LLC

244 BLAIR BEND DRIVE
LOUDON, TN 37774
Tel: (865) 458-3998



VANHOSECO

28"x34" GRADE RING

SCALE: 1/2" = 1'-0"

GR3