



**Alabama  
Technology  
Network**

The University of Alabama in Huntsville

## **5 S of Workplace Organization/Visual Factory**

### **Description**

Learn how to transform a factory into a place where information concerning product quality, productivity, schedule and safety are visually accessible at any given moment. Participants learn the 5 S methodology to implement specific, easy-to-access visual systems to enhance communications and productivity. With case histories and visual examples, course participants learn what visual order is, what the visual workplace looks like and how these concepts function on the production shop floor. The course teaches how to deal with resistance, develop checklists and use a process audit to drive the procedure.

### **Objectives/Topics**

- 5 S definition and “how to” for each S
  - Sort
  - Set-in-order
  - Shine
  - Standardize
  - Sustain
- Benefits of 5 S
- Workplace scan
- Red tag strategy
- Visual controls
- 5 S checklist
- 5 S audit

### **Simulation**

This class features a hands-on simulated factory where participants will experience first hand the benefits of workplace organization by applying the lecture concepts and measuring the impact.

### **Course Length**

4 hours

### **Class Size**

10-20 participants

### **Cost**

- \$2500 to hold at client's facility
- \$175 per person for open enrollment, plus a \$20 per person consumables fee.

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