



Finishes Unlimited, Inc.

Waterborne Coatings

20 Year Warranty

Finishes Unlimited, Inc. Waterborne Urethane Coating for Fenestration Products

Product: 16-line Waterborne Urethane

This guarantee will be respected by the following Parties:

- 1- The "Manufacturer": **Finishes Unlimited, Inc.**
- 2- The "Customer": **Color Coat**

PREAMBLE

For comprehensibility reasons, this document contains very few technical and chemical terms. Reference *Technical Data Bulletins* are available. Testing methods and results (heat build-up, impact resistance and Q.U.V. exposure) are confirmed by the tests performed in our own laboratories and confirmed by supplier and independent laboratory tests.

DURATION AND CONTENTS OF GUARANTEE

This guarantee is valid for a period of twenty (20) years starting from date of paint application and includes the following properties:

1- WEATHERING RESISTANCE OF PAINT (COLOR ASTM D-2244, GLOSS

ASTM D-523, CHALKING ASTM D-4214 method A)

Accelerated weathering tests done by Finishes Unlimited have shown that no major change in color or gloss will occur during the life of this paint. Consequently, Finishes Unlimited offers a full twenty (20) year guarantee that no appreciable color fading (not more than $\Delta E = 6$ Hunter units) and no significant loss of gloss (not more than 25 units on a 60° meter) and no important chalking (not more than on no. 4 of Reference Standard no. 1) will occur.

2- PAINT ADHESION (ASTM D-3359)

Adhesion tests have shown that paint will adhere to the surface of approved vinyl substrates if the vinyl substrates have been properly prepared; that is, prepared in accordance with the method recommended by the paint manufacturer.

3- IMPACT RESISTANCE (ASTM D-2794)

Original properties of approved vinyl substrates coated with paint as for resistance to cracking due to impact and to changes in temperature (winter-summer) causing the PVC to contract and to expand, will remain in accordance with CAN/CSA-A440-M90 Canadian Standard and AAMA 303-01 US Specifications.

4- HEAT BUILD-UP (ASTM D-4803)

Approved vinyl lineals or windows coated with paint will not distort or warp due to excessive heat absorption by PVC substrate if temperature on PVC painted surface does not exceed 149°F (65°C). This guarantee is only valid if paint has been properly applied on approved quality PVC structures of sound construction, allowing proper air circulation and two-way ventilation.

Finishes Unlimited, Inc. • 482 Wheeler Road • PO Box 69 • Sugar Grove Illinois, 60554-0069

(630) 466-4881 • Fax (630) 466-1064

Certified ISO 9001

"An employee owned company"

www.finishesunlimited.com



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CONDITIONS OF GUARANTEE

- 1** The Customer must follow the application procedures stated in the *Technical Data Sheet* and in the *Recommended Procedure for Applying Paint on PVC* supplied by the paint manufacturer. These recommendations must necessarily be followed, as even a high-quality industrial coating will not give the expected results if the substrate preparation is not properly done.
- 2** Finishes Unlimited, Inc. is not responsible for and makes no guarantee to cover damage caused by normal wear and tear, improper storage and/or installation of final product, mechanical abrasion to finish, structural settlement, movement, or vibration, exposure to excessive localized heat and high moisture environments such as and including pools, hot tubs, and greenhouses, acts of God, acid rain or other corrosive elements, unapproved solvents and cleaning chemicals, high in-home humidity, insects and animals, and use of improper glass.
- 3** In the event of any claim, Finishes Unlimited and the Customer will consult and come to a decision together regarding the disputed claim.
- 4** Notification of any defect in the paint coating must be made to Finishes Unlimited in writing within sixty (45) days of the defect becoming apparent. Date of paint application, paint code, batch number, purchase order number, application location, and substrate type and manufacturer must also be mentioned in the notification.
- 5** In the event of any defect in the guaranteed properties, Finishes Unlimited's liability is limited solely to the refund of the coating purchased or provide replacement coating to make the necessary repairs. Replacement coating is warranted as outlined above for the remainder of the original warranty period.
- 6** In the event of any claim against Finishes Unlimited under this guarantee, the burden of proof that Finishes Unlimited supplied the coating in question and that all conditions of this guarantee have been complied with, rest with the Customer.
- 7** This guarantee shall be construed and interpreted in accordance with the law, and shall be subject to the jurisdiction, of the State of Illinois.

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