

Takt  Pitch = N/A

Process:  
MAKING BUTTERED  
TOAST

Boundaries of process

## Standard Work Sheet

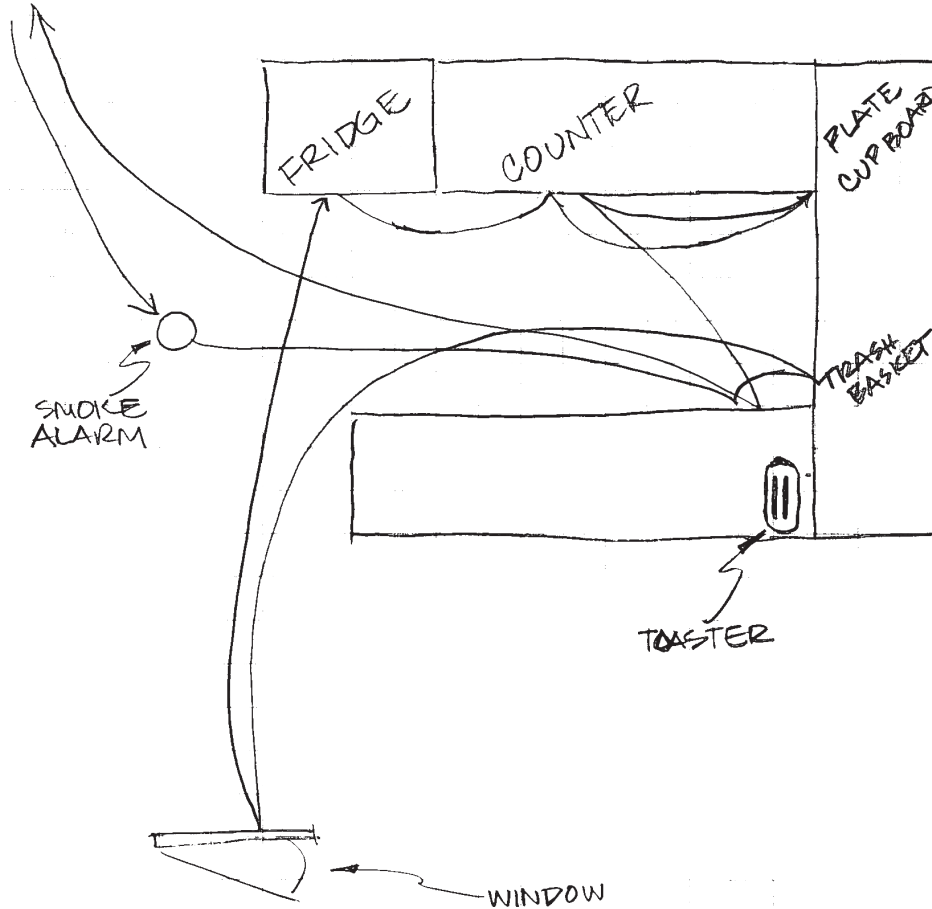
From: GRABBING BREAD

To: PLACING PLATE OF BUTTERED BREAD  
ON TABLE

Date: 10-30-12

Mgr/Supr: WIFE

TO HOME OFFICE



TOTAL DISTANCE = 94'