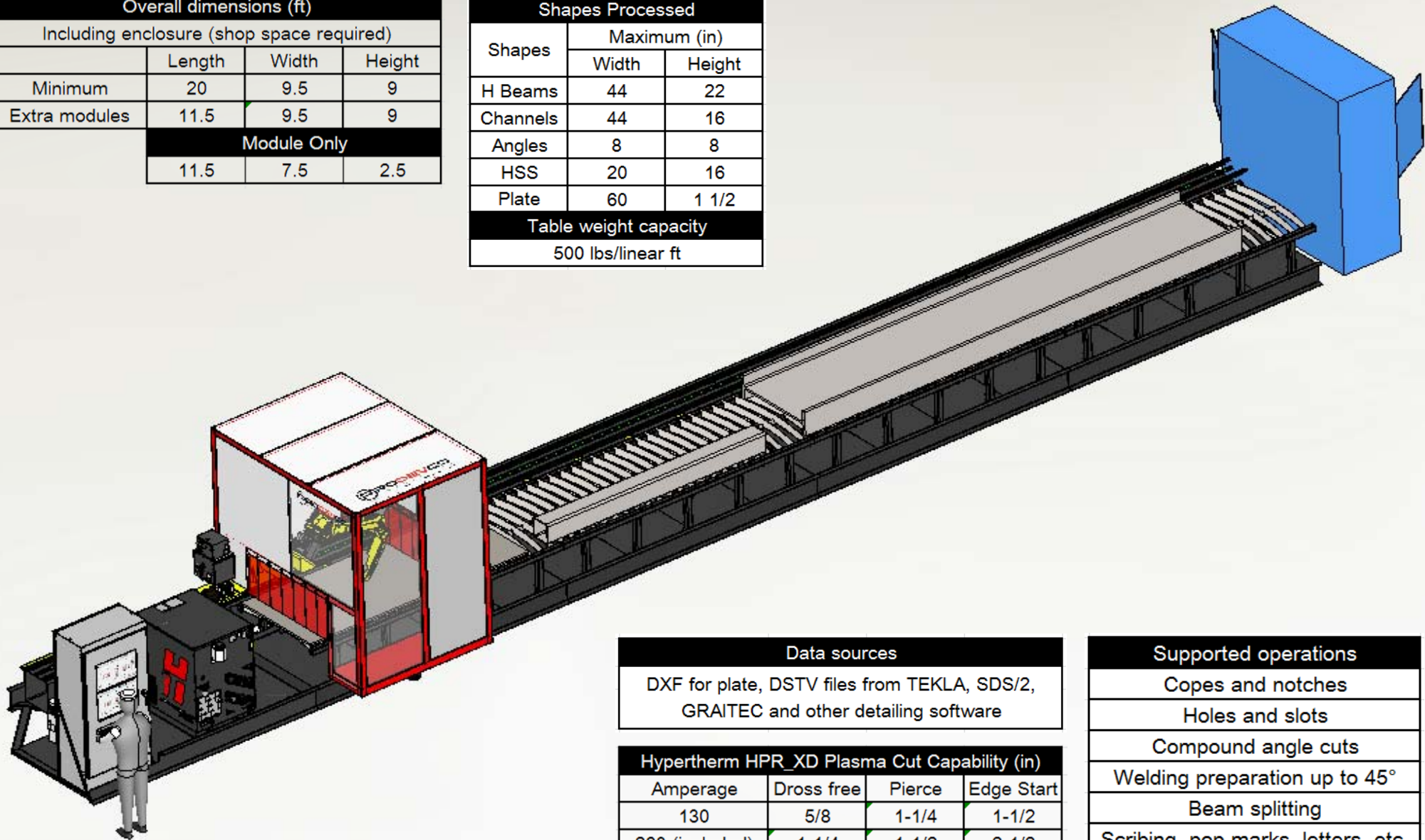


Overall dimensions (ft)			
Including enclosure (shop space required)			
	Length	Width	Height
Minimum	20	9.5	9
Extra modules	11.5	9.5	9
Module Only			
	11.5	7.5	2.5

Shapes Processed		
Shapes	Maximum (in)	
	Width	Height
H Beams	44	22
Channels	44	16
Angles	8	8
HSS	20	16
Plate	60	1 1/2
Table weight capacity		
500 lbs/linear ft		



Data sources			
DXF for plate, DSTV files from TEKLA, SDS/2, GRAITEC and other detailing software			

Hypertherm HPR_XD Plasma Cut Capability (in)			
Amperage	Dross free	Pierce	Edge Start
130	5/8	1-1/4	1-1/2
260 (included)	1-1/4	1-1/2	2-1/2
400	1-1/2	2	3.2

Supported operations
Copes and notches
Holes and slots
Compound angle cuts
Welding preparation up to 45°
Beam splitting
Scribing, pop marks, letters, etc.
Bevel on plate