



REMOVE EXISTING LEG AND THE 4 BOLTS ON THE BOTTOM CORNER POST AND CROSS MEMBER AND THE 2 BOLTS ON THE UPPER CROSS MEMBER.
 ALIGN THE SCREW LEG WITH THE PLATES ON THE CROSS MEMBER AND CORNER POST AND INSERT BOLTS THROUGH SCREW LEG, CROSS MEMBER, & CORNER POST.(DETAIL A) INSERT BOLTS THROUGH THE SCREW LEG AND UPPER CROSS MEMBER.

DETAIL A

DETAIL B

| PARTS LIST | | | |
|------------|-----|-------------|------------------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 6 | H3800NCLN | 3/8" LOCKING NUT |
| 2 | 2 | H3813NCB | 3/8" X 1 1/4" HEX BOLT |
| 3 | 4 | H3830NCB | 3/8" X 3" HEX BOLT |

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|----------------------|-----------|---------------|-------------------------------------|
| DRAWN Joel Newman | 3/13/2019 | TITLE | |
| CHECKED | | | |
| QA | | REV | |
| MFG | | | |
| APPROVED | | SIZE D | DWG NO 1LIFTSCREWLEG-wheel kit-1 |
| | | SCALE .187 | SHEET 1 OF 1 |