

letters. If the lighter is a 1946 model, the insert is of the "old style". There are seven holes located on each side of the chimney and the flint wheel has horizontal teeth. If the lighter is a late model 1946 or early model 1947 the insert still has seven holes located on each side of the chimney, but the flint wheel has crisscross cut teeth. If the lighter is a late model 1947 or a 1948 model, it has a "new style" insert (like that of the current shape), with eight holes on each side of the chimney. Also, there is a slope of metal connecting the chimney to the flint wheel.

#29 A - Plain

#29 B - Vertical Engine-Turning

### #30 - TYPE 2, 1948-1949 sterling

This model had a three barrel hinge. The words "Zippo & Sterling" were written in block print, on the bottom of the lighter. The logo traveled the width (vertically) and not the length (horizontally). The words ZIPPO and MFG. are not separated on the insert logo of either model. The insert should have PIM#2 markings, like the regular non-sterling model. The cotton end of the insert is, for the first time, a felt-pad. See figure PP#2. These illustrations are all found on pages 185 and 186.

#30 A - Plain

#30 B - Vertical Engine-Turning

### #31 - TYPE 3

Between 1950 to 1954, Sterling Zippo lighters had a five barrel instead of a three barrel hinge. The logo, on the bottom of the lighter, was still stylized in block print and was written vertically. If the insert had a 2032695 pat. number it could be a late model 1949, 1950, 1951, 1952, or early 1953 model. If the insert had the 2517191 pat. number with the large patent pending logo, it could be a late model 1953, 1954, 1955, or 1956 model.

#31 A - Plain

#31 B - Vertical Engine-Turning

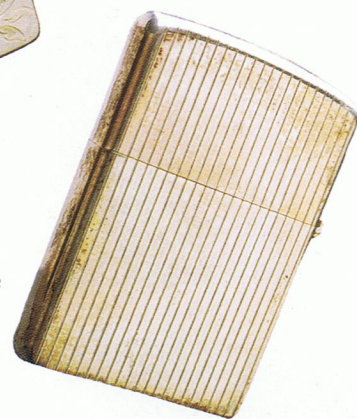
#31 C - Sterling Prototype (late 1953 or 1954 model)

#31 D - Roy Rogers "Brand"

#31 D1 - Box that Sterling Roy Rogers came in.



#31 C, obverse, \$275-\$350



#31 C, reverse



#31 D, only one known to exist in any condition. \$1500 in mint condition.



#31 D1, box is valued @ \$25.