



## DISTILLED FROM GRAIN IN SONOMA COUNTY.



### OUR PROCESS

Spirit Works Distillery is dedicated to a 'grain to glass' process. Each batch is milled, mashed, fermented, and distilled entirely on site. This hands-on approach produces some of the best Vodka, Gin, Barrel Gin, Sloe Gin, and Wheat and Rye Whiskeys you'll come across. Batch by Batch, Grain to Glass.



### ABOUT US

Husband and wife team, Timo and Ashby Marshall, bring a combination of traditional British legacy and innovative West Coast-style to the Sebastopol-based Spirit Works Distillery. They spend their time working side by side with their small staff of mostly female, dedicated, passionate makers. Come visit us!

### OUR BARREL GIN 90 proof (45% ABV)

Our Barrel Gin begins with Spirit Works Distillery Gin. Each batch is aged for several months in 53-gallon, charred, brand new American White Oak barrels. The result is a balance between the botanicals in our Gin and the beautiful qualities of a barrel-aged product. Hand zested citrus turns to candied lemon and orange with coriander and cardamom adding spice. This unique spirit can be enjoyed in both gin and whiskey cocktails.

### OUR STRAIGHT RYE WHISKEY 90 proof (45% ABV)

Our Straight Rye Whiskey is a true small-batch, high-rye whiskey. Rugged and robust, our rye rewards the discerning drinker who, like us, is thrilled at the resurgence of this heritage spirit. Each batch is aged for a minimum of four years in 53-gallon, charred, brand new American White Oak barrels; it is non-chill filtered in order to preserve the full aromatic complexity of this remarkable American whiskey. Deliberate cuts during distillation ensure that this whiskey emerges from its time in barrel as a finely layered and truly distinguished spirit.

### OUR STRAIGHT WHEAT WHISKEY 90 proof (45% ABV)

Our Straight Wheat Whiskey is made from 100% organic, Red Winter Wheat grown in California's Sacramento Valley. Each batch is aged for a minimum of four years in 53-gallon, charred, brand new American White Oak barrels; it is non-chill filtered in order to preserve the full aromatic complexity of this uniquely American spirit. Deliberate cuts during distillation ensure that this whiskey emerges from its time in barrel as a finely layered and truly distinguished spirit.

For more information, contact us at: [hello@spiritworksdistillery.com](mailto:hello@spiritworksdistillery.com).

PHONE: 707.634.4793  
SPIRITWORKSDISTILLERY.COM

### OUR VODKA

86 proof (43% ABV)

Originally created as the base for our Gin, we decided to bottle our Vodka after many requests during early distillery visits. This spirit is the perfect example of our unique grain to glass process. Distilled from 100% organic, Red Winter Wheat grown in California's Sacramento Valley, our Vodka has sweet caramel and warm earthy notes—like the grain itself—and provides a round mouthfeel and extremely smooth finish.

### OUR GIN

86 proof (43% ABV)

Each batch of our Gin starts with the same Red Winter Wheat as our Vodka. It is the distinct characteristics of the grain that create our round and slightly sweet base. This base is classically infused with juniper berries, to which we add both traditional old-world and unique California botanicals. We hand zest lemons and oranges for bright citrus notes; add hibiscus as our floral component, include coriander and cardamom for subtle spice, and add orris and angelica root. Some botanicals are macerated directly in the pot while others are hung in the neck to gently characterize the vapor.

### OUR SLOE GIN

54 proof (27% ABV)

This traditional Sloe Gin recipe has been handed down through the Marshall family for generations. In England, foraging for the wild sloe berries, steeping them in gin, and making the liqueur has been a part of rural family tradition for centuries. Each batch starts with our Gin as the base to which we add whole sloe berries from Europe. This vibrantly-hued liqueur features both bright berry and citrus notes, combining ripe sweetness with fresh acidity. In Europe, it is common to enjoy Sloe Gin on its own, however it is a delicious addition to a variety of cocktails as well.