

## TECHNICAL SPECIFICATION ALU ALU BLISTER PACKING MACHINE

### MODEL: DELITE 2300D

DESCRIPTION	COLD FORMING (ALU ALU)	HOT FORMING (PVC ALU)
Base foil width maximum	300 mm	300mm
Base foil thickness	0.125 mm	0.25-0.4mm
Base foil reel diameter maximum	440 mm	440 mm
Sealing foil width maximum	148 mm	146 mm
Sealing foil thickness	0.025 mm	0.025 mm
Sealing foil reel diameter maximum	210 mm	210 mm
Forming depth maximum	9 mm	14 mm
Number of strokes per minute maximum	45	35
Machine length × width × height	2700 × 1000 × 1850 mm	
Approximate weight of machine	2100 kg	2170
Power requirement	Three phase 5 kw 50hz 4 wire	
Compressed air requirement	5 hp compressor to give constant air pressure of 4 kg on machine & dry leak free air	
Chilled water requirement	200 liters of chilled water per hour at 16°C	
Additional safety requirement	For moisture free air supply dehumidifier or refrigerated air dryer highly recommended	
Web advance mechanism	Using servo motor and servo drive controlled by programmable logic controller(PLC)	
Auto feeding	With rotating drum driven by servo motor and servo drive controlled by programmable logic controller(PLC)	Direct chute feeding