

# kill the problems at source

## Pokayoke

The point of time, where mistakes & errors are corrected, decides the cost of the mistakes.

Based on the premise of 1-10-100 principle, Poka-yoke has evolved as a leading methodology to prevent errors. Though simple in concept, it is the most effective method to prevent errors from becoming defects.

## Contents

Introduction & definition

Costs of a mistake

Zero Defect Quality

1-10-100 rule

Ten types of Human Mistakes

Seven Steps to Poka-yoke

Poka-yoke Methods

Poka-yoke Examples

Structure for organization-wide implementation

## Take Away

On attending this training workshop, participants will develop an understanding to identify & implement Poka-yoke in their surroundings.



## Objectives

Present a simple understanding of Poka-yoke

To identify Poka-yoke opportunities at workplace

Understand ways of error-proofing

### Who should attend?

Operating level, Middle level,  
Senior level

### What is the duration?

1 day, 2 days

[choose duration](#)

### Interaction language

Hindi, English, Hindi/ English

### Methodology

Multimedia Presentation

Lecture

Facilitated Discussion

Group exercise

Individual exercise

Study material

Q & A