Preparation of the PMMA resist solution

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Use PMMA (powder – supplied by Sigma Aldrich), High molecular Weight (HMW) 960k MW.

Formulae:

$$\frac{weight}{weight}\% = \frac{weight of solute}{weight of solution} \times 100$$

Procedure:

- 1. Rinse all vessels, and toolsetc. in respective solvent before use.
- 2. Weigh a bottle on the balance and set the reading to zero.
- 3. Add the required weight of solvent (anisole) to the bottle.
- 4. Depending the desired percentage, put the corresponding weight of PMMA into anisole to make the solution (PMMA + anisole). For example: If we want to make 5% solution of 1.6 g, we can use these quantities solution = 1.6 g, anisole = 1.52 g and PMMA=0.08 g.
- 5. Afterwards, put the magnetic stirrer inside the bottle.
- 6. Seal the bottle with cork or aluminum foil and place it on the hot plate (set temperature to $\sim 75^{\circ}$ C).
- 7. Adjust magnetic stirrer's revolution as 3 krpm.
- 8. Let the solution to mix/dissolve, with magnetic stirring, for 60 mins on the hotplate.
- 9. Following these footsteps, any solution with any concentration can be made.
- 10. It should be noted that for lower molecular weight PMMA (like PMMA 120 K etc), chlorobenzene is used as solvent.