

**JAYPRO SPORTS**  
GOAL ANCHOR SYSTEM, SGA-92  
LIST OF MATERIALS

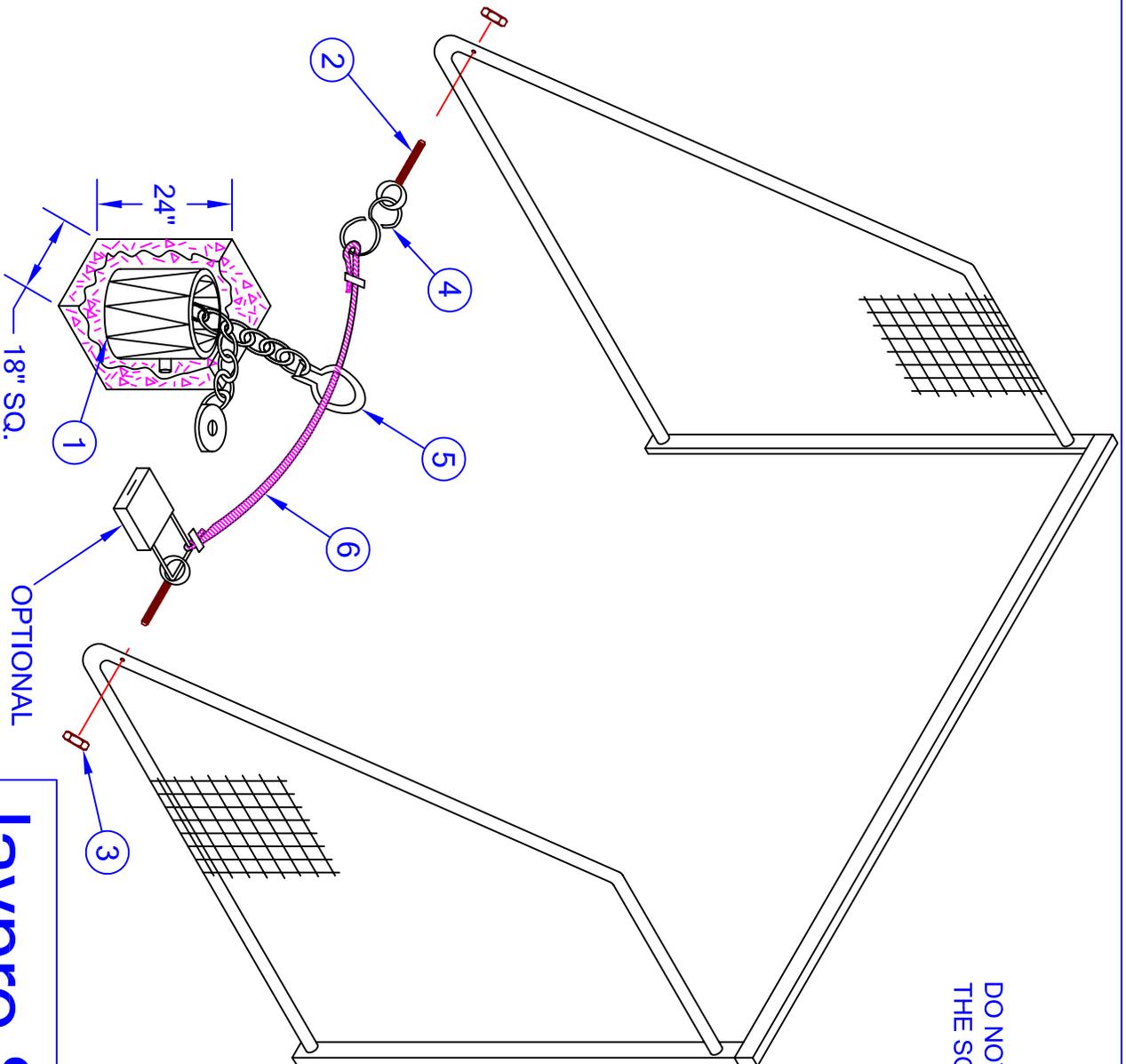
<u>PIECE NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	SGA921	GOAL ANCHOR ASSEMBLY	2
2	HB201	5/16"-18 x 4" EYE BOLT	4
3	HN261	5/16"-18 LOCK NUT	4
4	HM5007	S-HOOK	4
5	HM242	5/16" SHACKLE	2
6	SGA922	1/8" CABLE x 25'	2
7	HS279	1/4"-20 x 1 3/4" HEX HEAD SCREW	2
8	HN256	1/4"-20 LOCK NUT	2

ASSEMBLY INSTRUCTIONS

- 1) Unpack unit and check all parts against the list of materials. Read all assembly instructions and caution labels carefully.
- 2) Begin the installation by first determining the location, refer to the illustration and dig the 24" deep x 18" square hole. Place goal anchor assembly flush with surface, fill footing with concrete, and allow to cure per manufacture's instructions.
- 3) Assemble 5/16"-18 x 4" eye bolts (2) to ends of each 25' cable (6) using the s-hooks (4) provided. Close ends of s-hooks fully. Locate and mark a hole location on each rear backstay. For best results, keep hole as low to the ground and as far back from the goal face as possible. Drill the marked holes to 11/32" diameter thru the backstay tubing.
- 4) Fasten the 25' cable assembly with eye bolts onto each backstay using 5/16"-18 lock nuts (3) as shown in the illustration. Tighten fully. To attach goal to anchor sleeve, loosen and remove top cap with a flat blade screw-driver. Assemble shackle (5) around 25' cable and thru the loose chain links connected to the inside of the anchor sleeve assembly shown in detail 'a'. Fasten securely using a 1/4"-20 x 1 3/4" hex head screw (7) and 1/4"-20 lock nut (8).
- 5) The goal should now be captive to the anchor sleeve, but it can still be moved left or right along the full length of the 25' chain to facilitate field maintenance. When the goal is removed from the area, always slip the internal chain links back inside the anchor sleeve and tightly secure the top cap.

# CAUTION

DO NOT ALLOW ANYONE TO CLIMB ONTO OR HANG FROM THE SOCCER GOAL.



## PLEASE NOTE:

- 1) FOR SAFE OPERATION AND CONTINUED HIGH PERFORMANCE FROM THIS EQUIPMENT, INSPECTION AND MAINTENANCE MUST BE PERFORMED BEFORE EACH USE
- 2) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 3) ALTERATION OR MODIFICATION OF EQUIPMENT MAY BE HAZARDOUS. FOR REPAIR OR REPLACEMENT, PLEASE CALL YOUR DEALER

THESE ARE MINIMUM SUGGESTED DIMENSIONS FOR AVERAGE SOIL CONDITIONS.

# Jaypro Sports

976 Hartford Turnpike

Waterford, CT 06385 USA

(800)243-0533

(800)988-3363 Fax

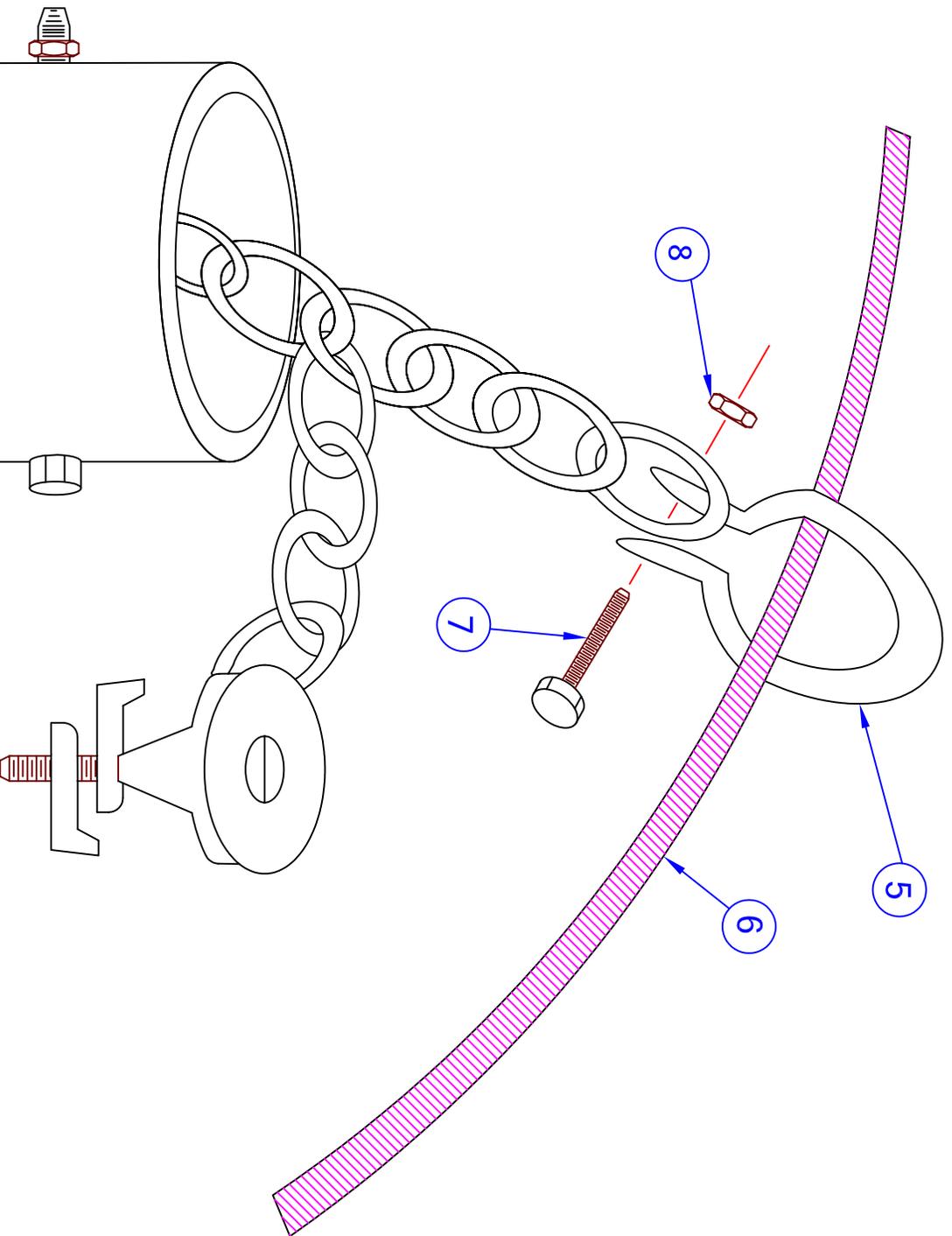
www.jaypro.com

MODEL NO.:  
**SGA-92**

PRODUCT NAME:  
**GOAL ANCHOR SYSTEM**

DRAWN BY: JAC

EFFECTIVE DATE:  
**5-23-03**



1  
DETAIL 'A'

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