



9	12	5/16" BOLT CLIP	1	6	PRO BENCH LEG W/ BACKREST
10	10	3" x 3" SQUARE WASHER	2	1	12" x 27' CONTOUR PLANK
11	24	2" x 2" BLACK END CAP	3	1	9 1/2" x 1 1/2" x 27' STADIUM PLANK
12	12	#8 x 1/2 PAN HD PHILIP SCREW SELF DRILL ZP	4	10	BENCH LEG BRACE
13	24	5/16-18 x 2 3/4 CARRIAGE BOLT ZP	5	1	LEFT CONTOUR END CAP
14	10	5/16"-18 x 1 1/4" CARRIAGE BOLT, ZP	6	1	RIGHT CONTOUR END CAP
15	6	5/16- 18 x 3 HEX HEAD CAP SCREW, ZP	7	2	9 1/2" ALUMINUM SEAT PLANK END CAP
16	40	5/16"-18 FLANGE NUT, ZP	8	22	5/16 CONTOUR BOLT CLIP
ITEM	QTY	DESCRIPTION	ITEM	QTY	DESCRIPTION

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Jaypro
Specialty Equipment

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DESCRIPTION
27' PRO SERIES BENCH

PART NUMBER: PB90-PRO
DWN BY: Mouné T.
CHKD BY: WVB

SIZE: A
SCALE: N/A
DATE: 2/2/2011
REV: -
SHEET: 1 OF 1

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JAYPRO SPORTS
PB90-PRO, 27' PRO SERIES PLAYER BENCH

PLEASE NOTE:

- 1) BEFORE EACH USE CHECK EQUIPMENT FOR PROPER CONNECTING HARDWARE AND STRUCTURAL INTEGRITY. REPLACE DAMAGED OR MISSING HARDWARE IMMEDIATELY.
- 2) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 3) ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS AND RESULT IN INJURY. FOR REPAIR OR REPLACEMENT, CONTACT YOUR DEALER OR JAYPRO SPORTS.

ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED:

- Electric Drill with Phillips Screwdriver Bit
- (1) ½" Socket Wrench and Box Wrench
- (1) Rubber mallet

Note: The contoured seat plank (2) requires a different bolt clip (Item 8, measuring 2" long) than that used for the backrest plank (3), (Item 9, measuring 2-1/2" long).

IMPORTANT NOTICE: TO AVOID RISK OF INJURY ENSURE THAT THE SAFETY END CAPS ARE INSTALLED ON BOTH THE SEATING PLANK AND BACK PLANK.

- 1) **ATTACH END CAPS TO BACKREST PLANK.** Lay backrest plank (3) face down on a protective surface. Tap end caps (7) onto each end of backrest plank (3). Secure each end cap in place using two self-drilling screws (12).
- 2) **ATTACH END CAPS TO SEAT PLANK.** Lay seat plank (2) face down on a protective surface. Attach both left and right end caps (5,6) using four self-drilling screws (12).
- 3) **MOUNT SEAT PLANK TO LEGS.** For easiest assembly, position legs on backside, with seat support arm facing up. Space legs at approximate distance shown. Insert carriage bolt (13) into bolt clip (8) - attach to each leg in two places using flange nut (16) – see Detail D. (Note: the bolt clip (8) used to attach the seat plank measures 2" long). Attach seat plank (2) by positioning slot over bolt clip (8) and rotating clip into position. Slide seat plank forward (up) so that edge of plank is flush with edge of leg support arm. Hand tighten seat plank hardware until braces are installed.

- 4) **INSTALL BRACING.** Install bracing (4) following details A, B and C. (Note: the bolt clip (8) used to attach bracing to the seat plank measures 2" long). Adjust leg spacing to achieve dimensions shown. Securely tighten all hardware attaching seat plank and bracing.
- 5) **INSTALL BACKREST PLANK.** Stand unit upright and assemble backrest plank (3) following the same procedure used to attach the seat plank – see step #3. (Note: the bolt clip (9) used to attach the backrest plank measures 2-1/2" long).
- 6) **INSTALL LEG END CAPS.** Carefully insert the plastic end caps (11) into the three exposed ends of each leg.
- 7) Check assembly to make sure legs square and properly aligned with each other. Adjust if necessary.