



Product Data Sheet

S5413

S5413 is a flammable, fast-drying, quick-setting adhesive designed to produce a strong permanent bond in the decorative laminate industry. Its outstanding features include high initial tack, high green strength and long open time.

TYPICAL PROPERTIES

| | |
|-----------------|------------------------------|
| Color: | Clear |
| Viscosity: | 400 cPs |
| Base: | Synthetic Rubber |
| Solvent System: | Methyl Acetate/Toluene/PCBTF |
| Solids: | 29.0% |
| Wt./Gal: | 8.0 lbs. |

S5413 should only be applied to clean, dry surfaces. Best bonds are obtained if substrates and adhesive are maintained at temperatures above 60°F. It is important that the adhesive be applied in a smooth, uniform coat and sufficient pressure applied to insure complete contact. Product may be sprayed, brushed or rolled. Drying time and coverage per gallon will vary according to the method and rate of adhesive application and local atmospheric conditions. Cool temperatures and/or high humidity may slow drying.

Slocum Adhesives Corporation
2500 Carroll Avenue
Lynchburg, Virginia 24501
Tel. 434-847-5671
Fax. 434-846-2440
Website www.slocumadhesives.com
Email Slocum@slocumadhesives.com

For Industrial Use Only

IMPORTANT: The information contained herein is correct to the best of our knowledge and tests. The recommendations and suggestions contained herein are made without guarantee or representation as to results. We recommend that adequate tests be made by the purchaser to determine if a product is suitable for the intended purpose and use. Our only obligations shall be to replace or pay for any material proved defective by our laboratory within our published shelf life period. Beyond the purchase price of materials supplied by us, we assume no liability for damages of any kind and the user accepts the product "as is" and without any other warranties expressed or implied. The suitability of these products to an intended use shall be solely up to the user.