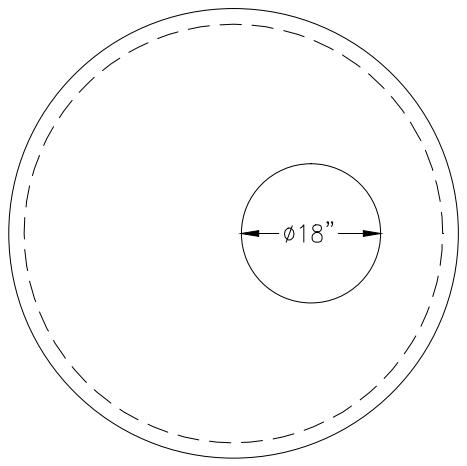
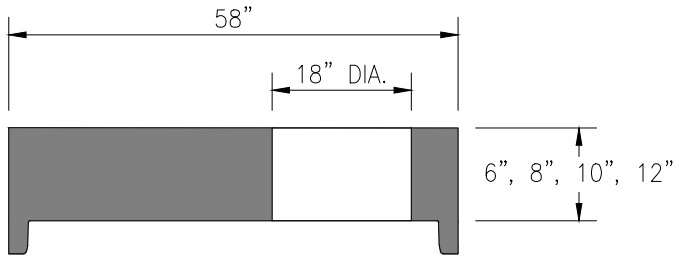


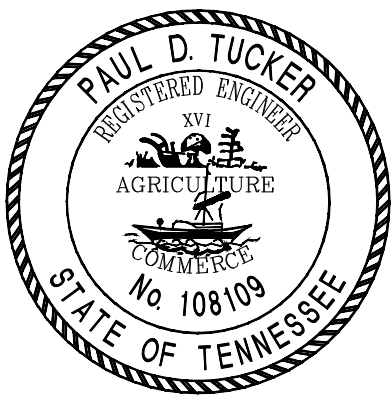
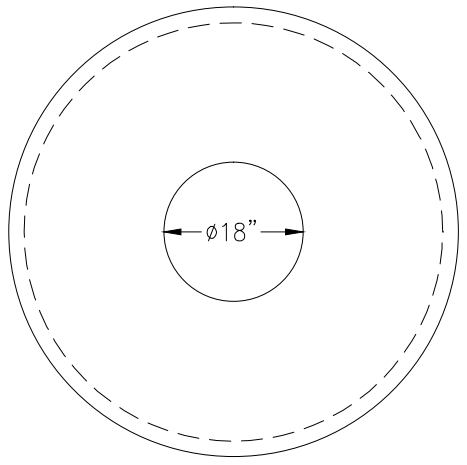
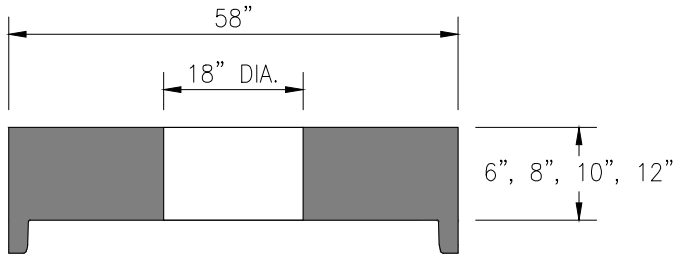
CONC. WEIGHT & VOL.	
WEIGHT (LBS)	VOLUME (CY)
1,679	0.41



*** CUSTOM PRODUCT SIZES ARE AVAILABLE UPON REQUEST. PLEASE CALL (865) 458-3998 FOR A TECHNICAL SERVICE REPRESENTATIVE.

GENERAL NOTES:

1. ALL MATERIAL, DESIGN, MANUFACTURE, PHYSICAL TEST REQUIREMENTS, FINISH MARKING, INSPECTION, REJECTION AND REPAIRS TO MEET "SPECIFICATIONS FOR PRECAST - REINFORCED CONCRETE MANHOLE SECTIONS". PER ASTM C-478 (LATEST VERSION)
2. CONCRETE STRENGTH: f'_c @ 28 Days = 5,000 psi



VANHOSECO PRECAST, LLC
 244 BLAIR BEND DRIVE
 LOUDON, TN 37774
 Tel: (865) 458-3998



**48"Ø FLAT TOP WITH
 18"Ø OPENING**

SCALE: 1/2" = 1'-0"

FT27a