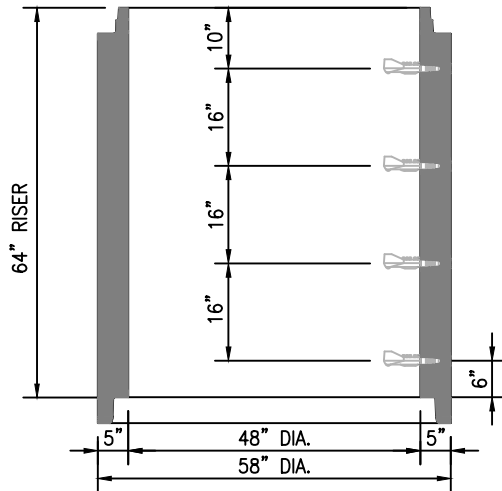
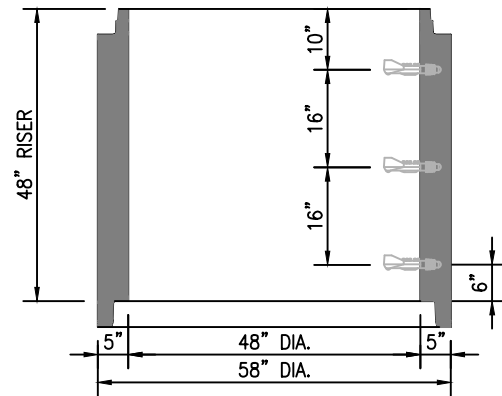
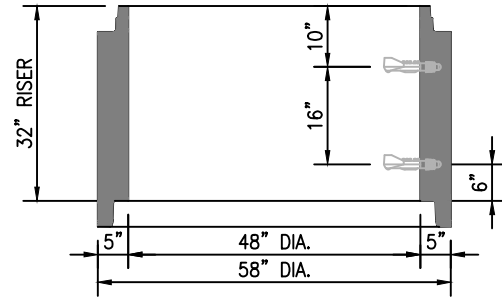
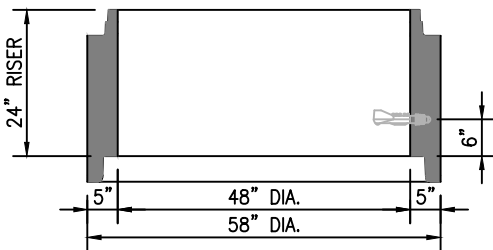
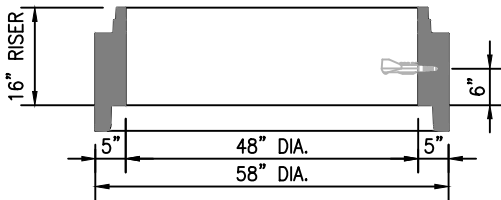
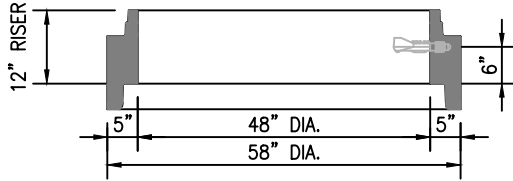


48"Ø RISER WEIGHTS

- 12" = 867 lbs.
- 16" = 1,156 lbs.
- 24" = 1,734 lbs.
- 32" = 2,313 lbs.
- 48" = 3,469 lbs.
- 64" = 4,625 lbs.



*** CUSTOM PRODUCT SIZES ARE AVAILABLE UPON REQUEST. PLEASE CALL (865) 458-3998 FOR A TECHNICAL SERVICE REPRESENTATIVE.

GENERAL NOTES:

1. ALL MATERIAL, DESIGN, MANUFACTURE, PHYSICAL TEST REQUIREMENTS, FINISH MARKING, INSPECTION, REJECTION AND REPAIRS TO MEET "SPECIFICATIONS FOR PRECAST - REINFORCED CONCRETE MANHOLE SECTIONS". PER ASTM C-478 (LATEST VERSION)
2. CONCRETE STRENGTH: f'_c @ 28 Days = 5,000 psi
3. VERTICAL MANHOLE STEPS SHALL BE CONSISTENTLY SPACED AND SHALL COMPLY WITH OSHA (SUBPART D) "FIXED LADDERS" (SECTION 1920-27_ AND /OR ASTM C-478



NPCC

CERTIFIED PLANT

VANHOSECO PRECAST, LLC

244 BLAIR BEND DRIVE
LOUDON, TN 37774
Tel: (865) 458-3998



VANHOSECO

48" I.D. - PRECAST CONCRETE
RISER SECTIONS

SCALE: 3/8" = 1'-0"

R1